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# **FS-1028MFP DP-110**

## **PARTS LIST**

Published in May 2009

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First Edition

## NOTES

1. Indicate parts number and parts description together with the machine model name when placing an order.

|      |              |             |               |          |
|------|--------------|-------------|---------------|----------|
| e.g. | Parts Number | Parts Name  | Machine Model | Quantity |
|      | 302H902270   | PLATE EARTH | FS-1028MFP    | 1        |

2. Symbols in the "Parts Number" column.

- Parts with "•" are component parts or sub-assemblies of the assembly appearing immediately above them.

|      |              |                            |              |                  |
|------|--------------|----------------------------|--------------|------------------|
| e.g. | Parts Number | Parts Name                 | Parts Number | Parts Name       |
|      | 302H994400   | PARTS COVER LEFT ASSY U SP | • 302H904030 | COVER LEFT       |
|      |              |                            | • 302H934030 | LABEL CAUTION HG |

- Parts with "••" are component parts or sub-assembly with "•" appearing immediately above them.

|      |              |                   |              |            |
|------|--------------|-------------------|--------------|------------|
| e.g. | Parts Number | Parts Name        | Parts Number | Parts Name |
|      | •302HS94000  | PLATE BOTTOM ASSY | ••302F909210 | PAD BOTTOM |
|      |              |                   | ••302HS09170 | CAP BOTTOM |

- Parts with "⊙" indicate regular maintenance parts.

3. Items indicated in Description column as (OPTION) are Consumable parts.

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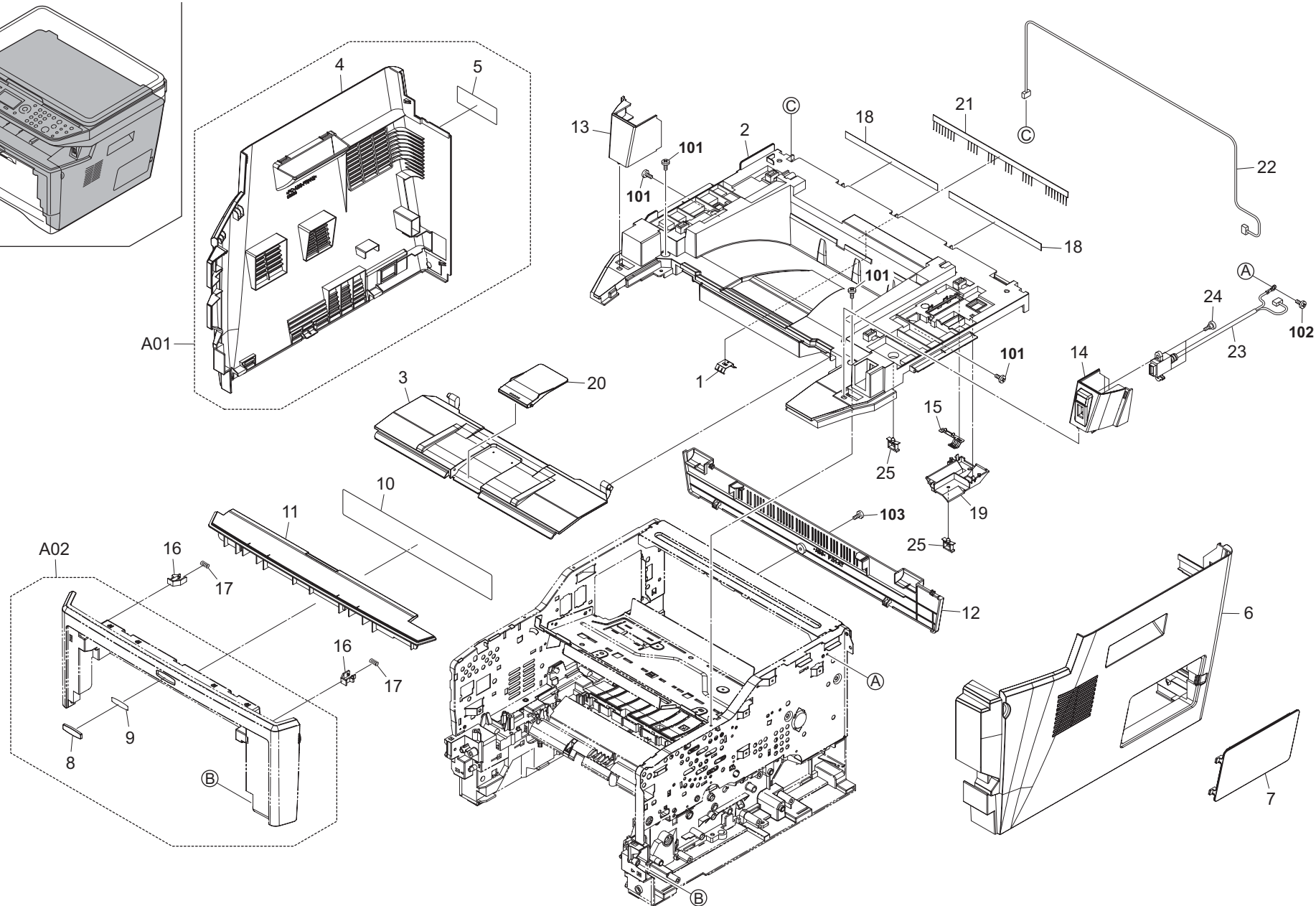


FIG. 1 Covers

2H9

|   | Ref.<br>No. | Part.No.        | Alternative. | Description                | Quantity |     |     |
|---|-------------|-----------------|--------------|----------------------------|----------|-----|-----|
|   |             |                 |              |                            | 120      | 230 | 240 |
| ⊙ | 1           | 302H902270      | 2H902270     | PLATE EARTH                | 1        | 1   | 1   |
|   | 2           | 302H904010      | 2H904010     | COVER TOP                  | 1        | 1   | 1   |
|   | 3           | 302H904020      | 2H904020     | LID TOP                    | 1        | 1   | 1   |
|   | A01         | 302H994400      | 2H994400     | PARTS COVER LEFT ASSY U SP | 1        |     |     |
|   | 4           | *302H904030     | 2H904030     | COVER LEFT                 | 1        | 1   | 1   |
|   | 5           | *302H934030     | 2H934030     | LABEL CAUTION HG           | 1        |     |     |
|   | 6           | 302H904040      | 2H904040     | COVER RIGHT                | 1        | 1   | 1   |
|   | 7           | 302H904050      | 2H904050     | COVER DIMM                 | 1        | 1   | 1   |
|   | A02         | 302H994320      | 2H994320     | PARTS COVER FRONT ASSY SP  | 1        | 1   | 1   |
|   | 8           | *302H904150     | 2H904150     | EMBLEM                     | 1        | 1   | 1   |
|   | 9           | *302H904170     | 2H904170     | TAPE EMBLEM                | 1        | 1   | 1   |
|   | 10          | *302H934010     | 2H934010     | LABEL JAM TK OPERATION     | 1        | 1   | 1   |
|   | 11          | 302H904070      | 2H904070     | COVER FRONT B              | 1        | 1   | 1   |
|   | 12          | 302H904090      | 2H904090     | COVER REAR                 | 1        | 1   | 1   |
|   | 13          | 302H904110      | 2H904110     | COVER INNER L              | 1        | 1   | 1   |
|   | 14          | 302H904120      | 2H904120     | COVER INNER R              | 1        | 1   | 1   |
|   | 15          | 302H904180      | 2H904180     | PLATE EARTH REAR           | 1        | 1   | 1   |
|   | 16          | 302H904200      | 2H904200     | HOOK COVER                 | 2        | 2   | 2   |
|   | 17          | 302H904210      | 2H904210     | SPRING COVER HOOK          | 2        | 2   | 2   |
|   | 18          | 302H904230      | 2H904230     | SHEET HARNESS              | 2        | 2   | 2   |
|   | 19          | 302H904260      | 2H904260     | GUIDE HARNESS              | 1        | 1   | 1   |
|   | 20          | 302H904270      | 2H904270     | STOPPER PAPER D            | 1        | 1   | 1   |
|   | 21          | 302H904280      | 2H904280     | DISCHARGER FD              | 1        | 1   | 1   |
|   | 22          | 302H946050      | 2H946050     | CONN.CORD ASSY LVU-SCN     | 1        | 1   | 1   |
|   | 23          | 302H946070      | 2H946070     | CONN.CORD ASSY USB-MAIN    | 1        | 1   | 1   |
|   | 24          | 302JD19150      | 2JD19150     | PIN LSU                    | 2        | 2   | 2   |
|   | 25          | 7YZM610008++H01 | YZ037940     | ACCESS.SADDLE              | 2        | 2   | 2   |

|  | Ref.<br>No. | Part.No.    | Alternative. | Description              | Quantity |     |     |
|--|-------------|-------------|--------------|--------------------------|----------|-----|-----|
|  |             |             |              |                          | 120      | 230 | 240 |
|  | 101         | 7BB700308H  | BB105600     | +BIND T.T S SCREW 3X8 SR |          |     |     |
|  | 102         | 7BB100306H1 | BB105820     | +BIND T.T S SCREW 3X6    |          |     |     |
|  | 103         | 7BB600306H  | BB105730     | +BIND M SCREW 3X6 R      |          |     |     |

- Parts with "•" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "⊙" indicate regular maintenance parts.

- Parts with "••" are component parts or sub-assembly with "•" appearing immediately above them.

FIG. 2 Frames

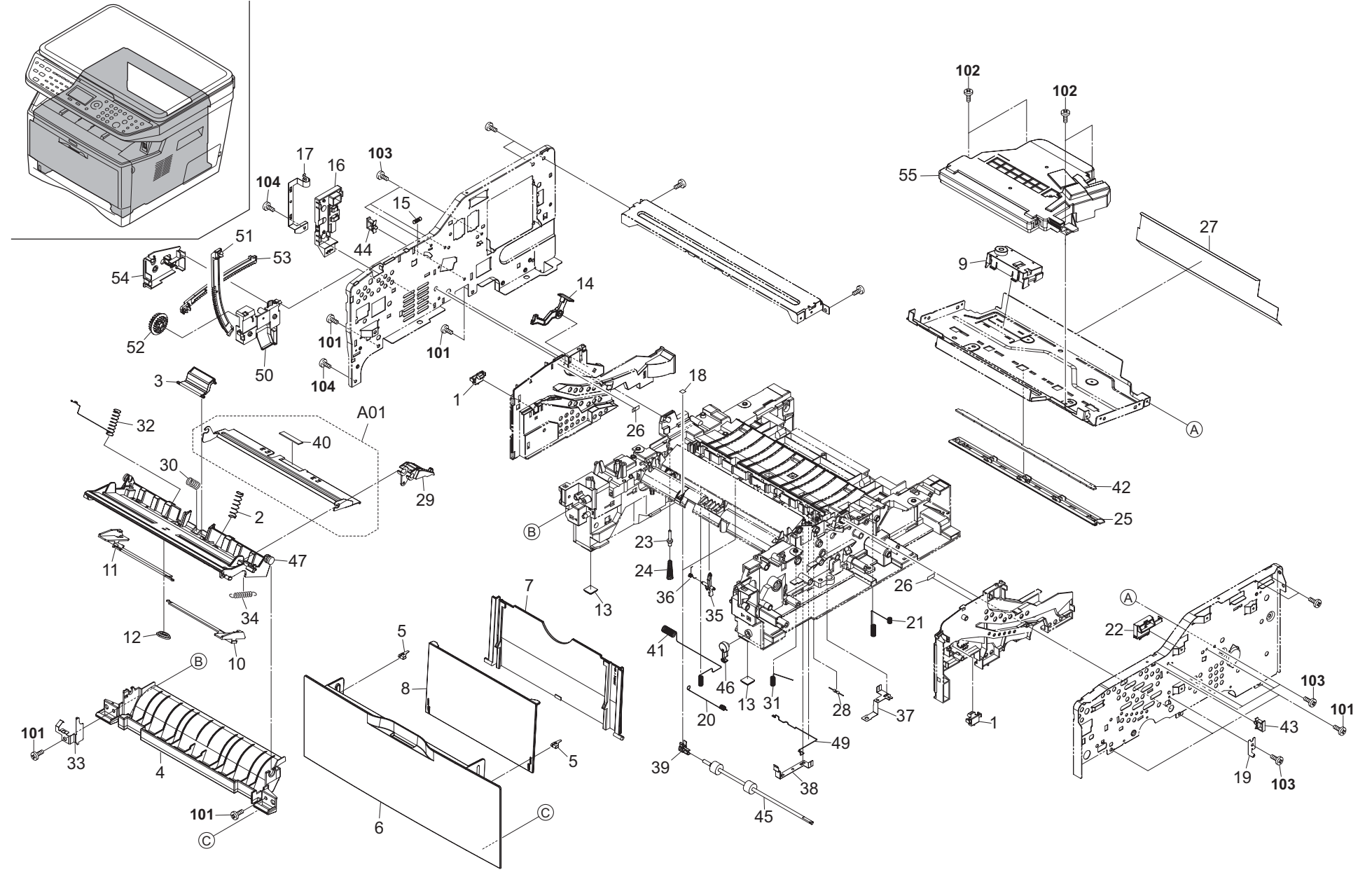


FIG. 2 Frames

2H9

|   | Ref.<br>No. | Part.No.        | Alternative. | Description               | Quantity |     |     |
|---|-------------|-----------------|--------------|---------------------------|----------|-----|-----|
|   |             |                 |              |                           | 120      | 230 | 240 |
| ⊙ | 1           | 302F902420      | 2F902420     | LOCK COVER TOP R          | 2        | 2   | 2   |
|   | 2           | 302F908270      | 2F908270     | SP BOTTOM MPF L           | 1        | 1   | 1   |
|   | 3           | 302HS94040      | 2HS94040     | SEPARATOR MPF ASSY        | 1        | 1   | 1   |
| ⊙ | 4           | 302H908040      | 2H908040     | GUIDE TURN MPF            | 1        | 1   | 1   |
|   | 5           | 302H908020      | 2H908020     | PLATE COVER MPF           | 2        | 2   | 2   |
|   | 6           | 302H908010      | 2H908010     | COVER MPF                 | 1        | 1   | 1   |
| ⊙ | 7           | 302HS08060      | 2HS08060     | TRAY MPF MID              | 1        | 1   | 1   |
|   | 8           | 302HS08220      | 2HS08220     | TRAY MPF TOP              | 1        | 1   | 1   |
|   | 9           | 302H994360      | 2H994360     | PARTS FULL SENSOR ASSY SP | 1        | 1   | 1   |
| ⊙ | 10          | 302HS08241      | 2HS08241     | GUIDE MPF R               | 1        | 1   | 1   |
|   | 11          | 302HS08251      | 2HS08251     | GUIDE MPF L               | 1        | 1   | 1   |
|   | 12          | 5MVG137DN032    | 2A806720     | GEAR MPF /A-49 MPF A4     | 1        | 1   | 1   |
| ⊙ | 13          | 302J002010      | 2J002010     | FOOT                      | 2        | 2   | 2   |
|   | 14          | 302HS02090      | 2HS02090     | LEVER STOPPER DLP         | 1        | 1   | 1   |
|   | 15          | 302HS02100      | 2HS02100     | SPRING STOPPER DLP        | 1        | 1   | 1   |
| ⊙ | 16          | 302HS02131      | 2HS02131     | HOLDER MC                 | 1        | 1   | 1   |
|   | 17          | 302HS02140      | 2HS02140     | PLATE CONTACT MC          | 1        | 1   | 1   |
|   | 18          | 302HS02700      | 2HS02700     | SHEET BUSH DU             | 1        | 1   | 1   |
| ⊙ | 19          | 302HS02291      | 2HS02291     | PLATE EARTH DRUM          | 1        | 1   | 1   |
|   | 20          | 302H402060      | 2H402060     | SPRING EARTH DU FEED      | 1        | 1   | 1   |
|   | 21          | 302HS02330      | 2HS02330     | SPRING EARTH DU PLATE     | 1        | 1   | 1   |
| ⊙ | 22          | 302HS02350      | 2HS02350     | COVER CABLE B             | 1        | 1   | 1   |
|   | 23          | 302HS02460      | 2HS02460     | PIN CONTACT BIAS          | 1        | 1   | 1   |
|   | 24          | 302HS02470      | 2HS02470     | SPRING PIN BIAS           | 1        | 1   | 1   |
| ⊙ | 25          | 302H402020      | 2H402020     | HOLDER ERASER             | 1        | 1   | 1   |
|   | 26          | 302FV14500      | 2FV14500     | LABEL GUIDE DLP           | 2        | 2   | 2   |
|   | 27          | 302HS02590      | 2HS02590     | SHEET DUCT FD             | 1        | 1   | 1   |
| ⊙ | 28          | 7RHA2H10701+H01 | RH043740     | M.GLAZE R. 100MJ 1/2W     | 1        | 1   | 1   |
|   | 29          | 302HS08100      | 2HS08100     | BRACKET BOTTOM            | 1        | 1   | 1   |
|   | 30          | 302HS08170      | 2HS08170     | SPRING SEPARATOR          | 1        | 1   | 1   |
| ⊙ | 31          | 302HS24300      | 2HS24300     | SPRING CONTACT TC         | 1        | 1   | 1   |
|   | 32          | 302HS08210      | 2HS08210     | SPRING EARTH MPF          | 1        | 1   | 1   |
|   | 33          | 302HS08230      | 2HS08230     | PLATE EARTH BOTTOM        | 1        | 1   | 1   |
| ⊙ | 34          | 302HS08270      | 2HS08270     | SPRING BRACKET            | 1        | 1   | 1   |
|   | 35          | 302HS24060      | 2HS24060     | ACTUATOR REGIST           | 1        | 1   | 1   |
|   | 36          | 302HS24070      | 2HS24070     | SPRING ACTUATOR REG       | 1        | 1   | 1   |
| ⊙ | 37          | 302HS24080      | 2HS24080     | PLATE EARTH HV            | 1        | 1   | 1   |
|   | 38          | 302HS24110      | 2HS24110     | PLATE ERATH PAPER CHUTE   | 1        | 1   | 1   |
|   | 39          | 302HS24130      | 2HS24130     | BUSH 4 DU ROLL            | 2        | 2   | 2   |
| ⊙ | A01         | 302HS94050      | 2HS94050     | PLATE BOTTOM MPF ASSY     | 1        | 1   | 1   |
|   | 40          | *302F908310     | 2F908310     | PAD FRICTION MPF          | 1        | 1   | 1   |
|   | 41          | 302HS02160      | 2HS02160     | SPRING MC                 | 1        | 1   | 1   |
| ⊙ | 42          | 302H494020      | 2H494020     | ERASER KIT (N) SP         | 1        | 1   | 1   |
|   | 43          | 7YZM610008++H01 | YZ037940     | ACCESS.SADDLE             | 1        | 1   | 1   |
|   | 44          | 7YZM610007++H01 | YZ023340     | ACCESS.SADDLE             | 1        | 1   | 1   |
| ⊙ | 45          | 302HS24160      | 2HS24160     | ROLLER DU                 | 2        | 2   | 2   |
|   | 46          | 302HS02650      | 2HS02650     | HOOK PF                   | 1        | 1   | 1   |
|   | 47          | 302HS08050      | 2HS08050     | BASE MPF                  | 1        | 1   | 1   |
| ⊙ | 48          | 302G634070      | 2G634070     | LABEL ENERGY STAR         | 1        | 1   | 1   |
|   | 49          | 302H402040      | 2H402040     | SPRING REG GND            | 1        | 1   | 1   |

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- Parts with "⊙" indicate regular maintenance parts.

|   | Ref.<br>No. | Part.No.   | Alternative. | Description                | Quantity |     |     |
|---|-------------|------------|--------------|----------------------------|----------|-----|-----|
|   |             |            |              |                            | 120      | 230 | 240 |
| ⊙ | 50          | 302H902110 | 2H902110     | HOLDER GEAR A              | 1        | 1   | 1   |
|   | 51          | 302H902030 | 2H902030     | RACK LID L                 | 1        | 1   | 1   |
|   | 52          | 302H902070 | 2H902070     | GEAR RACK Z20-23           | 1        | 1   | 1   |
| ⊙ | 53          | 302H902050 | 2H902050     | RACK FRONT L               | 1        | 1   | 1   |
|   | 54          | 302H902120 | 2H902120     | HOLDER GEAR B              | 1        | 1   | 1   |
|   | 55          | 302HS93092 | 2HS93092     | LK-130                     | 1        | 1   | 1   |
| ⊙ | 101         | 7BB200410H | BB105700     | +BIND T.T P SCREW 4X10     |          |     |     |
|   | 102         | 7BB600308H | BB055190     | +BIND SCREW M3X8 CRFREE SR |          |     |     |
|   | 103         | 7BB700308H | BB105600     | +BIND T.T S SCREW 3X8 SR   |          |     |     |
|   | 104         | 7BB200308H | BB105660     | +BIND T.T P SCREW 3X8      |          |     |     |

- Parts with "•" are component parts or sub-assembly with "•" appearing immediately above them.

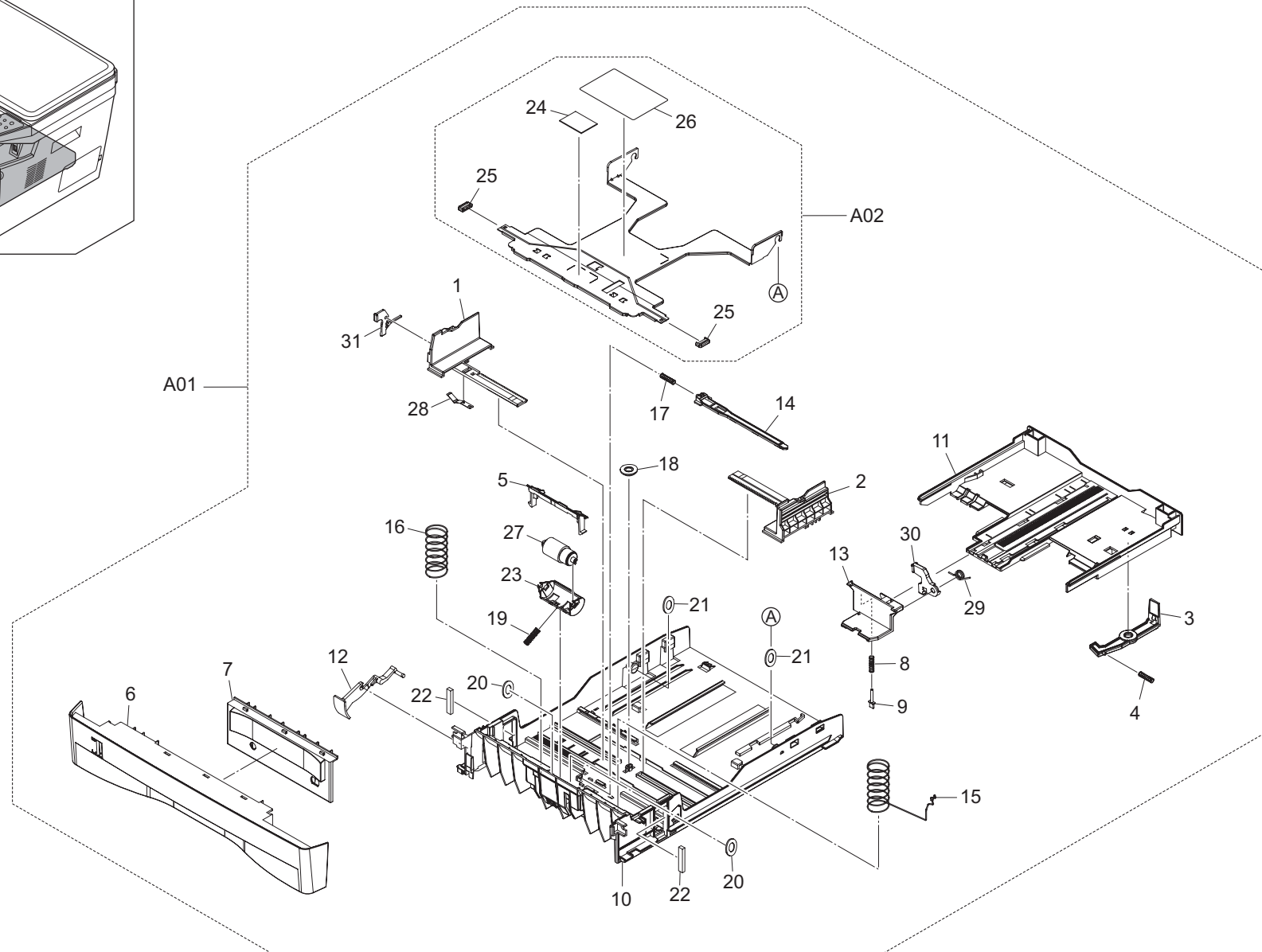




FIG. 3 Paper Cassette

|   | Ref. No. | Part.No.      | Alternative. | Description                       | Quantity |     |     |
|---|----------|---------------|--------------|-----------------------------------|----------|-----|-----|
|   |          |               |              |                                   | 120      | 230 | 240 |
| ⊙ | A01      | 302H993030    | 2H993030     | CT-132                            | 1        | 1   | 1   |
|   | 1        | *2FM06010     | 5MVX765SH004 | GUIDE SIDE L /B-11 CASSETTE A2    | 1        | 1   | 1   |
|   | 2        | *2FM06020     | 5MVX765SH005 | GUIDE SIDE R /B-11 CASSETTE A2    | 1        | 1   | 1   |
|   | 3        | *302F909031   | 2F909031     | LEVER BASE CAS REAR               | 1        | 1   | 1   |
|   | 4        | *302F909040   | 2F909040     | SPRING BASE CAS REAR              | 1        | 1   | 1   |
|   | 5        | *302GJ09111   | 2GJ09111     | GUIDE RETARD                      | 1        | 1   | 1   |
|   | 6        | *302H909010   | 2H909010     | COVER CASSETTE                    | 1        | 1   | 1   |
|   | 7        | *302H909020   | 2H909020     | GUIDE CASSETTE                    | 1        | 1   | 1   |
|   | 8        | *302HN09190   | 2HN09190     | SPRING FIX                        | 1        | 1   | 1   |
|   | 9        | *302HN09240   | 2HN09240     | SIZE FIX                          | 1        | 1   | 1   |
|   | 10       | *302HS09010   | 2HS09010     | BASE CASSETTE                     | 1        | 1   | 1   |
|   | 11       | *302HS09040   | 2HS09040     | BASE CASSETTE REAR                | 1        | 1   | 1   |
|   | 12       | *302HS09070   | 2HS09070     | PAPER INDICATOR                   | 1        | 1   | 1   |
|   | 13       | *302HS09081   | 2HS09081     | CURSOR END                        | 1        | 1   | 1   |
|   | 14       | *302HS09100   | 2HS09100     | LOCK BOTTOM                       | 1        | 1   | 1   |
|   | 15       | *302HS09120   | 2HS09120     | SPRING BOTTOM L                   | 1        | 1   | 1   |
|   | 16       | *302HS09130   | 2HS09130     | SPRING BOTTOM R                   | 1        | 1   | 1   |
|   | 17       | *302HS09140   | 2HS09140     | SPRING LOCK BOTTOM                | 1        | 1   | 1   |
|   | 18       | *302HS09160   | 2HS09160     | GEAR CASSETTE                     | 1        | 1   | 1   |
|   | 19       | *302HS09180   | 2HS09180     | SPRING RETARD                     | 1        | 1   | 1   |
|   | 20       | *302HS09210   | 2HS09210     | SEAL RETARD WASHER                | 2        | 2   | 2   |
|   | 21       | *302HS09220   | 2HS09220     | CUT POLYSLIDER 11_8               | 2        | 2   | 2   |
|   | 22       | *302HS09231   | 2HS09231     | SPONGE CASSETTE                   | 2        | 2   | 2   |
|   | 23       | *302HS09260   | 2HS09260     | HOLDER RETARD                     | 1        | 1   | 1   |
|   | A02      | *302HS94000   | 2HS94000     | PLATE BOTTOM ASSY                 | 1        | 1   | 1   |
|   | 24       | **302F909210  | 2F909210     | PAD BOTTOM                        | 1        | 1   | 1   |
|   | 25       | **302HS09170  | 2HS09170     | CAP BOTTOM                        | 2        | 2   | 2   |
|   | 26       | **302HS34030  | 2HS34030     | LABEL OPERATION                   | 1        | 1   | 1   |
|   | 27       | *5AAVR0LL+052 | 2BR06520     | RETARD ROLL ASSY /43487V0005 A4   | 1        | 1   | 1   |
|   | 28       | *5MMP141LD002 | 2A807510     | PLATE SIDE GUIDE /A49 CASSETTE A4 | 1        | 1   | 1   |
|   | 29       | *5MMW171LD006 | 2A807530     | SPRING STOPPER /A49 CASSETTE A4   | 1        | 1   | 1   |
|   | 30       | *5MVX541DG002 | 2A807191     | LEVER REAR /A-49 CASSETTE A3      | 1        | 1   | 1   |
|   | 31       | *5MVX541DG003 | 2A807161     | LEVER SIDE /A-49 CASSETTE A3      | 1        | 1   | 1   |

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- Parts with "••" are component parts or sub-assembly with "•" appearing immediately above them.



2H9

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- Parts with "⊙" indicate regular maintenance parts.

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FIG. 5 Paper Feed Section 2

2H9

|   | Ref.<br>No. | Part.No.      | Alternative. | Description                | Quantity |     |     |
|---|-------------|---------------|--------------|----------------------------|----------|-----|-----|
|   |             |               |              |                            | 120      | 230 | 240 |
| ⊙ | A01         | 302H994380    | 2H994380     | PARTS FD ASSY (2H9) SP     | 1        | 1   | 1   |
| ⊙ | 1           | *2BL06380     | 2BL06380     | GEAR Z25 JOINT             | 1        | 1   | 1   |
| ⊙ | 2           | *2FM02350     | 5MVG133DN022 | GEAR Z22 /B-11 FRAME A4    | 1        | 1   | 1   |
|   | 3           | *2FM20050     | 5MVX651DN001 | LEVER SOLENOID /B-11 FD A3 | 1        | 1   | 1   |
|   | 4           | *302F325010   | 2F325010     | STUD SCREW M3              | 2        | 2   | 2   |
|   | 5           | *302F929140   | 2F929140     | BUSH DU                    | 1        | 1   | 1   |
| ⊙ | 6           | *302FM94020   | 2FM94020     | GEAR CLUTCH ASSY A SP      | 1        | 1   | 1   |
| ⊙ | 7           | *302FM94030   | 2FM94030     | GEAR CLUTCH ASSY B SP      | 1        | 1   | 1   |
| ⊙ | A02         | *302H494070   | 2H494070     | SOLENOID ASSY SP           | 1        | 1   | 1   |
|   | 8           | *302H428010   | 2H428010     | FILM SOLENOID              | 1        | 1   | 1   |
|   | 9           | *302H928010   | 2H928010     | GUIDE FD CENTER            | 1        | 1   | 1   |
|   | 10          | *302H928020   | 2H928020     | GUIDE FD SIDE              | 2        | 2   | 2   |
|   | 11          | *302HN29050   | 2HN29050     | BUSH DU                    | 1        | 1   | 1   |
|   | 12          | *302HS28012   | 2HS28012     | FRAME FD                   | 1        | 1   | 1   |
|   | 13          | *302HS28021   | 2HS28021     | COVER FRAME FD             | 1        | 1   | 1   |
| ⊙ | 14          | *302HS28030   | 2HS28030     | ROLLER FD UP               | 1        | 1   | 1   |
|   | 15          | *302HS28041   | 2HS28041     | COVER FD                   | 1        | 1   | 1   |
| ⊙ | 16          | *302HS28060   | 2HS28060     | GEAR Z21S                  | 1        | 1   | 1   |
|   | 17          | *302HS28110   | 2HS28110     | SPRING EARTH               | 1        | 1   | 1   |
|   | 18          | *302HS28141   | 2HS28141     | SPRING PULLEY              | 2        | 2   | 2   |
| ⊙ | 19          | *302HS28170   | 2HS28170     | GEAR FD Z29S               | 1        | 1   | 1   |
|   | 20          | *302JA34280   | 2JA34280     | LABEL FUSER CAUTION        | 1        | 1   | 1   |
|   | 21          | *5MVM273DB005 | 2A820100     | PULLEY EXIT /A-49 FUSER A3 | 2        | 2   | 2   |
|   | 22          | *5MVS217SN002 | 2A806280     | PAD SOLENOID /FS-1000 A4   | 1        | 1   | 1   |
|   | 23          | *5MVX111DN007 | 2BT11070     | STOPPER 3 /2BT1107 A4      | 1        | 1   | 1   |
| ⊙ | A03         | 302HS94160    | 2HS94160     | COVER REAR ASSY SP         | 1        | 1   | 1   |
|   | 24          | *302HS34020   | 2HS34020     | LABEL FUSER JAM            | 1        | 1   | 1   |
|   | 25          | 302HS28070    | 2HS28070     | PULLEY EXIT                | 2        | 2   | 2   |
|   | 26          | 302HS28120    | 2HS28120     | SPRING EXIT                | 2        | 2   | 2   |
|   | 27          | 302HS08320    | 2HS08320     | SPRING COVER MPF           | 2        | 2   | 2   |
|   | 28          | 302F908200    | 2F908200     | LOCK COVER                 | 2        | 2   | 2   |

|  | Ref.<br>No. | Part.No.   | Alternative. | Description            | Quantity |     |     |
|--|-------------|------------|--------------|------------------------|----------|-----|-----|
|  |             |            |              |                        | 120      | 230 | 240 |
|  | 101         | 7BB200410H | BB105700     | +BIND T.T P SCREW 4X10 |          |     |     |

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FIG. 6 Scanner Section

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|   | Ref.<br>No. | Part.No.         | Alternative. | Description                | Quantity |     |     |
|---|-------------|------------------|--------------|----------------------------|----------|-----|-----|
|   |             |                  |              |                            | 120      | 230 | 240 |
| ⊙ | A01         | 302H993040       | 2H993040     | PARTS ISU ASSY             | 1        | 1   | 1   |
|   | 1           | •302H917450      | 2H917450     | SLIDER ISU                 | 1        | 1   | 1   |
|   | 2           | •302H917510      | 2H917510     | HOLDER FFC                 | 1        | 1   | 1   |
|   | 3           | •302H994260      | 2H994260     | PARTS LAMP ISU SP          | 1        | 1   | 1   |
|   | A02         | •302H994310      | 2H994310     | PARTS FFC MAIN-CCD KIT SP  | 1        | 1   | 1   |
|   | 4           | ••302H917380     | 2H917380     | TAPE FFC A                 | 1        | 1   | 1   |
|   | 5           | ••302H917530     | 2H917530     | TAPE FFC D                 | 1        | 1   | 1   |
|   | 6           | •7NXSG2481+++H01 | NX052600     | SENSOR OPT.                | 1        | 1   | 1   |
|   | 7           | 302H994420       | 2H994420     | PARTS FRAME ISU SP         | 1        | 1   | 1   |
|   | 8           | 302H917050       | 2H917050     | SHAFT ISU                  | 1        | 1   | 1   |
|   | 9           | 302H917210       | 2H917210     | MOUNT MOTOR ISU            | 1        | 1   | 1   |
|   | 10          | 302H917220       | 2H917220     | GEAR ISU 63/32             | 1        | 1   | 1   |
|   | 11          | 302H917230       | 2H917230     | BELT ISU                   | 1        | 1   | 1   |
|   | 12          | 302H917240       | 2H917240     | PULLEY TENSION             | 1        | 1   | 1   |
|   | 13          | 302H917250       | 2H917250     | MOUNT TENSION PULLEY       | 1        | 1   | 1   |
|   | 14          | 302H917260       | 2H917260     | PIN TENSION PULLEY         | 1        | 1   | 1   |
|   | 15          | 302H917270       | 2H917270     | SPRING TENSION             | 1        | 1   | 1   |
|   | 16          | 302H917320       | 2H917320     | COVER DP HARNESS           | 1        | 1   | 1   |
|   | 17          | 302H917330       | 2H917330     | STOPPER ISU                | 1        | 1   | 1   |
|   | 18          | 302H917410       | 2H917410     | PLATE EARTH ISU A          | 1        | 1   | 1   |
|   | 19          | 302H917420       | 2H917420     | PLATE EARTH ISU B          | 1        | 1   | 1   |
|   | 20          | 302H917500       | 2H917500     | SPONGE HARNESS             | 1        | 1   | 1   |
|   | 21          | 302H917520       | 2H917520     | STOPPER FFC CENTER         | 1        | 1   | 1   |
|   | 22          | 302H917540       | 2H917540     | SHEET FRAME BOTTOM         | 1        | 1   | 1   |
|   | 23          | 302H994270       | 2H994270     | PARTS MOTOR ISU SP         | 1        | 1   | 1   |
|   | 24          | 302H946040       | 2H946040     | CONN.CORD ASSY INTERFACE   | 1        | 1   | 1   |
|   | 25          | 302H946060       | 2H946060     | CONN.CORD ASSY MAIN-PANEL  | 1        | 1   | 1   |
|   | 26          | 302JD19140       | 2JD19140     | BUSHING FAN                | 3        | 3   | 3   |
|   | 27          | 302JD19150       | 2JD19150     | PIN LSU                    | 3        | 3   | 3   |
|   | 28          | 5MVX111DN003     | 2A806250     | RING STOPPER /A-49 FEED A4 | 1        | 1   | 1   |
|   | 29          | 7YBFZZ65C002H01  | YB114070     | FERRITE CORE               | 2        | 2   | 2   |

|  | Ref.<br>No. | Part.No.   | Alternative. | Description              | Quantity |     |     |
|--|-------------|------------|--------------|--------------------------|----------|-----|-----|
|  |             |            |              |                          | 120      | 230 | 240 |
|  | 101         | 7BB700308H | BB105600     | +BIND T.T S SCREW 3X8 SR |          |     |     |
|  | 102         | C2893960   | C2893960     | SHIM 6.2-13-0.13T        |          |     |     |
|  | 103         | 7BB200308H | BB105660     | +BIND T.T P SCREW 3X8    |          |     |     |
|  | 104         | 7BB200410H | BB105700     | +BIND T.T P SCREW 4X10   |          |     |     |

- Parts with "•" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "⊙" indicate regular maintenance parts.

- Parts with "••" are component parts or sub-assembly with "•" appearing immediately above them.

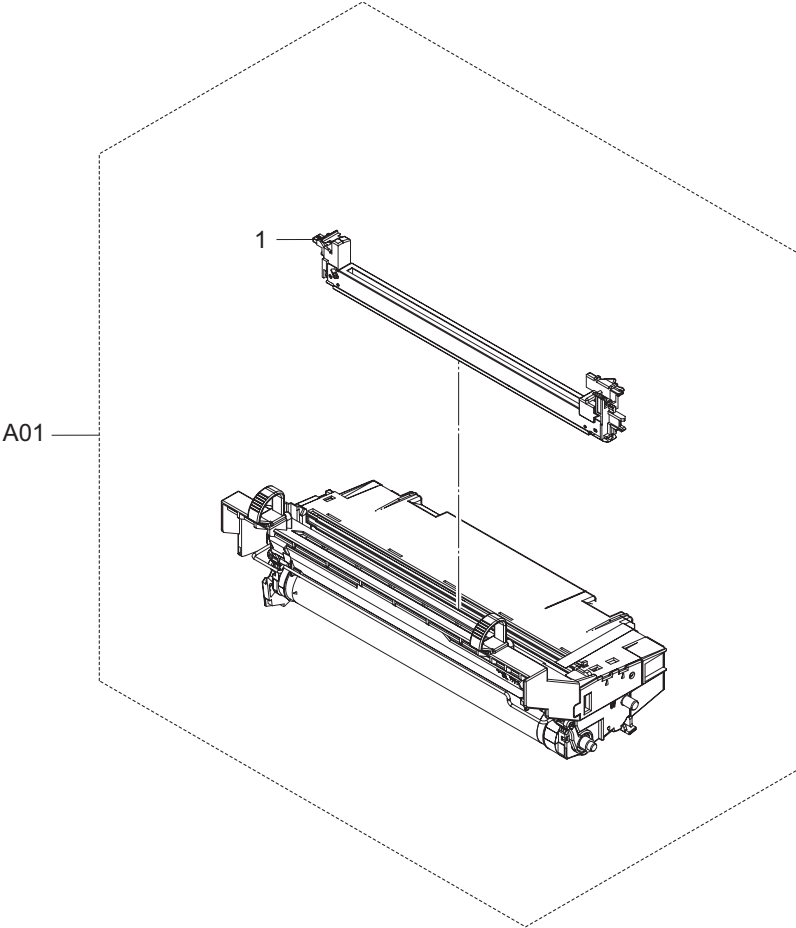
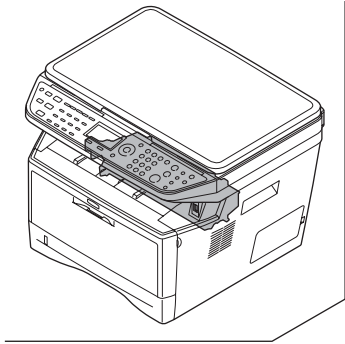




FIG. 7 Image Formation Section

2H9

|   | Ref.<br>No. | Part.No.    | Alternative. | Description | Quantity |     |     |
|---|-------------|-------------|--------------|-------------|----------|-----|-----|
|   |             |             |              |             | 120      | 230 | 240 |
| ⊙ | A01         | 302H493010  | 2H493010     | DK-150      | 1        | 1   | 1   |
| ⊙ | 1           | •302HS93070 | 2HS93070     | MC-130      | 1        | 1   | 1   |

- Parts with "•" are component parts or sub-assemblies of the assembly appearing immediately above them.
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- Parts with "• •" are component parts or sub-assembly with "•" appearing immediately above them.

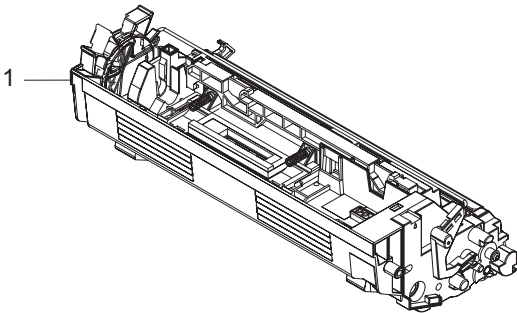
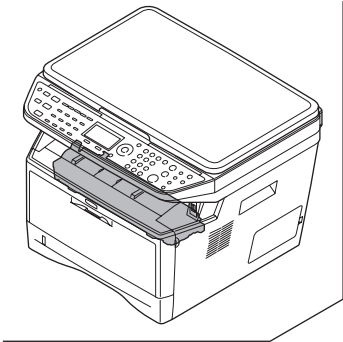






FIG. 9 Fuser Section

2H9

|   | Ref.<br>No. | Part.No.         | Alternative. | Description                         | Quantity |     |     |
|---|-------------|------------------|--------------|-------------------------------------|----------|-----|-----|
|   |             |                  |              |                                     | 120      | 230 | 240 |
| ⊙ | A01         | 302H493031       | 2H493031     | FK-150(U)                           | 1        |     |     |
| ⊙ | A01         | 302H493021       | 2H493021     | FK-150(E)                           |          | 1   | 1   |
|   | 1           | *2FM02190        | 5MVX532DN004 | GUIDE CHANGE /B-11 FRAME A3         | 2        | 2   | 2   |
| ⊙ | 2           | *302F925080      | 2F925080     | GEAR IDLE A Z29                     | 2        | 2   | 2   |
| ⊙ | 3           | *302F925140      | 2F925140     | GEAR EXIT Z21                       | 1        | 1   | 1   |
|   | 4           | *302F925340      | 2F925340     | SPRING EXIT                         | 1        | 1   | 1   |
|   | 5           | *302F925901      | 2F925901     | CAP SPRING EXIT                     | 1        | 1   | 1   |
| ⊙ | 6           | *302GR25290      | 2GR25290     | THERMOSTAT M FUSER                  | 1        | 1   | 1   |
| ⊙ | 7           | *302H425010      | 2H425010     | ROLLER HEAT                         | 1        | 1   | 1   |
|   | 8           | *302H425050      | 2H425050     | FRAME FUSER UP                      | 1        | 1   | 1   |
|   | 9           | *302H425061      | 2H425061     | FRAME FUSER LOW                     | 1        | 1   | 1   |
|   | 10          | *302H425070      | 2H425070     | GUIDE FUSER                         | 1        | 1   | 1   |
| ⊙ | 11          | *302H425090      | 2H425090     | ROLLER PRESS                        | 1        | 1   | 1   |
|   | 12          | *302H425100      | 2H425100     | PLATE EARTH ROLLER                  | 1        | 1   | 1   |
|   | 13          | *302H425110      | 2H425110     | HOLDER SPRING PRESS                 | 2        | 2   | 2   |
| ⊙ | 14          | *302H425121      | 2H425121     | BUSH PRESS                          | 2        | 2   | 2   |
| ⊙ | 15          | *302H425140      | 2H425140     | HEATER LAMP U                       | 1        |     |     |
| ⊙ | 15          | *302H425130      | 2H425130     | HEATER LAMP E                       |          | 1   | 1   |
| ⊙ | 16          | *302H425150      | 2H425150     | BUSH HEAT R                         | 1        | 1   | 1   |
|   | 17          | *302H425170      | 2H425170     | HOLDER PULLEY                       | 1        | 1   | 1   |
|   | 18          | *302H425180      | 2H425180     | FILM GEAR PROTECT                   | 1        | 1   | 1   |
|   | 19          | *302H425190      | 2H425190     | PULLEY GUIDE FUSER                  | 1        | 1   | 1   |
|   | 20          | *302H446060      | 2H446060     | CONN.CORD ASSY PWS-HEATER(U) S03509 | 1        |     |     |
|   | 20          | *302H446050      | 2H446050     | CONN.CORD ASSY PWS-HEATER(E) S03508 |          | 1   | 1   |
|   | 21          | *302HN25450      | 2HN25450     | BUSH EXIT                           | 1        | 1   | 1   |
|   | 22          | *302HS25030      | 2HS25030     | GUIDE EXIT LOW                      | 1        | 1   | 1   |
|   | 23          | *302HS25040      | 2HS25040     | SPRING PRESSURE                     | 2        | 2   | 2   |
| ⊙ | 24          | *302HS25050      | 2HS25050     | PULLEY EXIT FUSER                   | 2        | 2   | 2   |
| ⊙ | 25          | *302HS25060      | 2HS25060     | ROLLER EXIT                         | 1        | 1   | 1   |
| ⊙ | 26          | *302HS25070      | 2HS25070     | GEAR Z18S IDLE                      | 1        | 1   | 1   |
|   | 27          | *302HS25080      | 2HS25080     | PLATE CODE                          | 1        | 1   | 1   |
|   | 28          | *302HS25110      | 2HS25110     | ACTUATOR FUSER                      | 1        | 1   | 1   |
|   | 29          | *302HS25120      | 2HS25120     | SPRING ACTUATOR                     | 1        | 1   | 1   |
|   | 30          | *302HS25130      | 2HS25130     | SPRING EXIT L                       | 2        | 2   | 2   |
|   | 31          | *302HS25140      | 2HS25140     | PLATE EARTH EXIT                    | 1        | 1   | 1   |
|   | 32          | *302HS25150      | 2HS25150     | SHAFT EXIT                          | 1        | 1   | 1   |
|   | 33          | *302HS25160      | 2HS25160     | PLATE EARTH L                       | 1        | 1   | 1   |
| ⊙ | 34          | *302HS25190      | 2HS25190     | THERMISTOR FUSER                    | 1        | 1   | 1   |
|   | 35          | *302HS25220      | 2HS25220     | BUSH FUSER                          | 1        | 1   | 1   |
| ⊙ | 36          | *302HS25400      | 2HS25400     | SHEET FUSER                         | 1        | 1   | 1   |
| ⊙ | 37          | *302HS25460      | 2HS25460     | SEPARATOR                           | 4        | 4   | 4   |
|   | 38          | *302HS34120      | 2HS34120     | LABEL FUSER OPERATION               | 1        | 1   | 1   |
|   | 39          | *302HS46140      | 2HS46140     | CONN.CORD ASSY CONTROL-EXITSENSOR   | 1        | 1   | 1   |
|   | 40          | *5MMS111SL002    | 2BY20050     | NUT FUSER A /FS-1800/3800 A4        | 3        | 3   | 3   |
| ⊙ | 41          | *5MMW261LD055    | 2A820350     | SPRING SEPARATOR /FS-1000 A4        | 4        | 4   | 4   |
| ⊙ | 42          | *5MVG148XN010    | 2BR20200     | GEAR HEAT Z36 /43307P0005 A4        | 1        | 1   | 1   |
| ⊙ | 43          | *5MVX441XN001    | 2BR20180     | BUSH HEAT L /43307P0003 A4          | 1        | 1   | 1   |
|   | 44          | *7NXSG2481+++H01 | NX052600     | SENSOR OPT.                         | 1        | 1   | 1   |
|   | 45          | 302HS25200       | 2HS25200     | LEVER FUSER R                       | 1        | 1   | 1   |
|   | 46          | 302HS25210       | 2HS25210     | LEVER FUSER L                       | 1        | 1   | 1   |

|  | Ref.<br>No. | Part.No.        | Alternative. | Description                            | Quantity |     |     |
|--|-------------|-----------------|--------------|----------------------------------------|----------|-----|-----|
|  |             |                 |              |                                        | 120      | 230 | 240 |
|  | 101         | 5MBSP43006NW++R | B4A03060     | TP HEAD SCREW(+) / M3 X 6 DRFREE       |          |     |     |
|  | 102         | 5MBTPB3012PW++R | B1A63120     | BIND T.T SCREW(+) / M3 X 12 CRFREE P-T |          |     |     |
|  | 103         | 5MBTPB4010PW++R | B1A64100     | BIND T.T SCREW(+) / M4 X 10 CRFREE P-T |          |     |     |
|  | 104         | 5MBTPB3008PW++R | B1A63080     | BIND T.T SCREW(+) / M3 X 8 CRFREE P-T  |          |     |     |
|  | 105         | 7BC04060A050H01 | BC057930     | FLAT A WASHER M6X10X0.5T SUS           |          |     |     |

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- Parts with "••" are component parts or sub-assembly with "•" appearing immediately above them.

FIG. 10 Drive Section

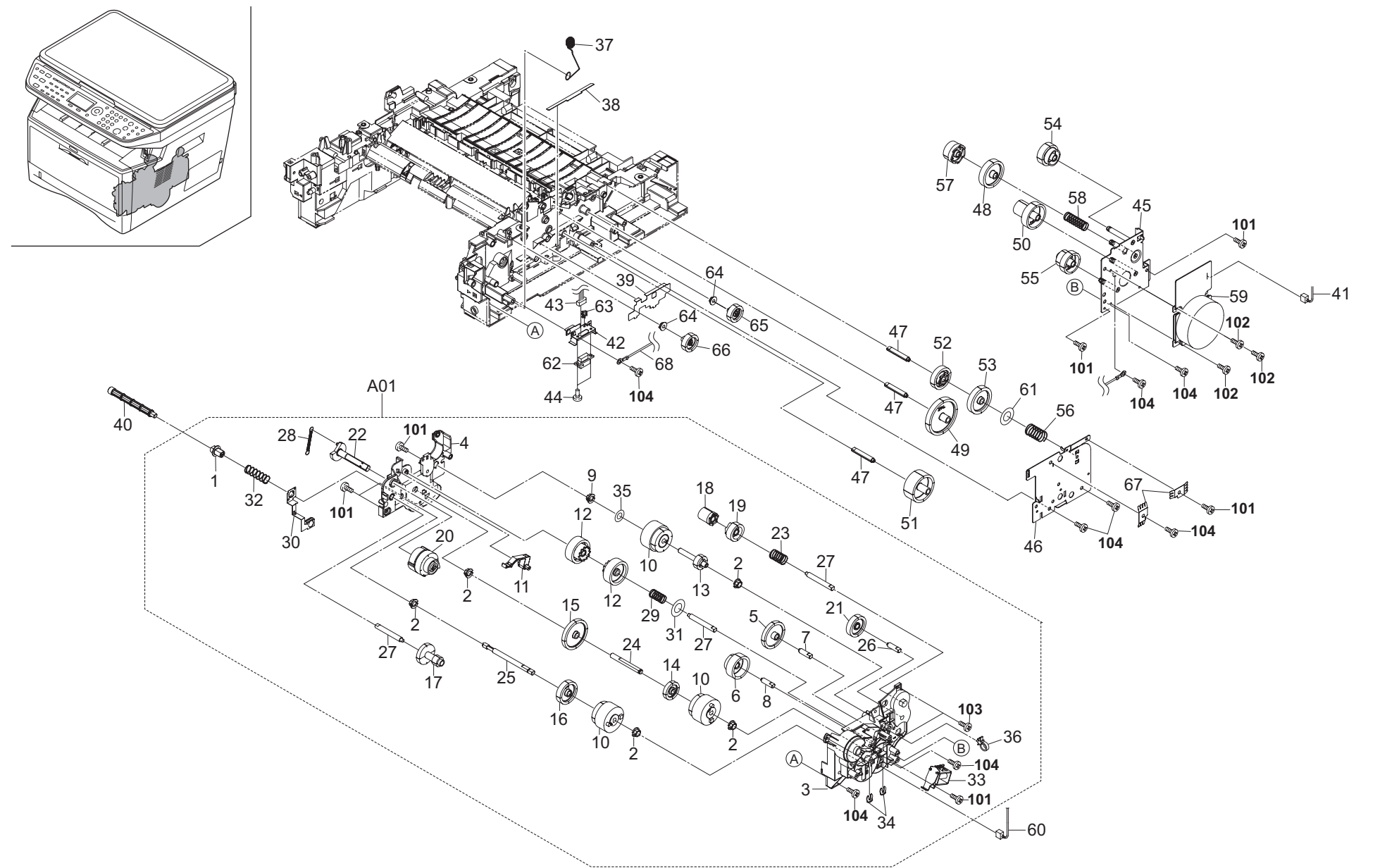


FIG. 10 Drive Section

2H9

|   | Ref.<br>No. | Part.No.         | Alternative. | Description                       | Quantity |     |     |
|---|-------------|------------------|--------------|-----------------------------------|----------|-----|-----|
|   |             |                  |              |                                   | 120      | 230 | 240 |
| ⊙ | A01         | 302H493040       | 2H493040     | DR-150                            | 1        | 1   | 1   |
|   | 1           | *302F931350      | 2F931350     | JOINT SHAFT CASSETTE              | 1        | 1   | 1   |
|   | 2           | *302F931490      | 2F931490     | BUSH FEED DRIVE                   | 5        | 5   | 5   |
|   | 3           | *302H431010      | 2H431010     | HOLDER DRIVE                      | 1        | 1   | 1   |
|   | 4           | *302H431020      | 2H431020     | COVER HOLDER DRIVE                | 1        | 1   | 1   |
| ⊙ | 5           | *302H431030      | 2H431030     | GEAR Z42R                         | 1        | 1   | 1   |
| ⊙ | 6           | *302H431040      | 2H431040     | GEAR Z34L-Z24L                    | 1        | 1   | 1   |
|   | 7           | *302H431050      | 2H431050     | PIN HOLDER A                      | 1        | 1   | 1   |
|   | 8           | *302H431060      | 2H431060     | PIN HOLDER B                      | 1        | 1   | 1   |
|   | 9           | *302H431070      | 2H431070     | BUSH DRIVE 6                      | 1        | 1   | 1   |
| ⊙ | 10          | *302HN44110      | 2HN44110     | CLUTCH FEED                       | 3        | 3   | 3   |
|   | 11          | *302HS31050      | 2HS31050     | LEVER LIFT BOTTOM                 | 1        | 1   | 1   |
| ⊙ | 12          | *302HS31090      | 2HS31090     | GEAR Z37L FREE                    | 2        | 2   | 2   |
| ⊙ | 13          | *302HS31100      | 2HS31100     | GEAR Z20L CLUTCH                  | 1        | 1   | 1   |
| ⊙ | 14          | *302HS31120      | 2HS31120     | GEAR Z27L CLUTCH                  | 1        | 1   | 1   |
| ⊙ | 15          | *302HS31130      | 2HS31130     | GEAR Z45R CLUTCH                  | 1        | 1   | 1   |
| ⊙ | 16          | *302HS31140      | 2HS31140     | GEAR Z35R IDLE                    | 1        | 1   | 1   |
| ⊙ | 17          | *302HS31150      | 2HS31150     | GEAR Z31L-Z14S                    | 1        | 1   | 1   |
| ⊙ | 18          | *302HS31190      | 2HS31190     | GEAR Z17R FREE                    | 1        | 1   | 1   |
| ⊙ | 19          | *302HS31200      | 2HS31200     | GEAR Z26L FREE                    | 1        | 1   | 1   |
| ⊙ | 20          | *302HS31230      | 2HS31230     | GEAR Z38S MPF                     | 1        | 1   | 1   |
| ⊙ | 21          | *302HS31260      | 2HS31260     | GEAR Z32R                         | 1        | 1   | 1   |
|   | 22          | *302HS31281      | 2HS31281     | LIFT BOTTOM                       | 1        | 1   | 1   |
|   | 23          | *302HS31320      | 2HS31320     | SPRING FREE MAG                   | 1        | 1   | 1   |
|   | 24          | *302HS31330      | 2HS31330     | PIN CLUTCH                        | 1        | 1   | 1   |
|   | 25          | *302HS31340      | 2HS31340     | SHAFT CASSETTE                    | 1        | 1   | 1   |
|   | 26          | *302HS31360      | 2HS31360     | PIN HOLDER A                      | 1        | 1   | 1   |
|   | 27          | *302HS31370      | 2HS31370     | PIN HOLDER B                      | 3        | 3   | 3   |
|   | 28          | *302HS31380      | 2HS31380     | SPRING LIFT BOTTOM                | 1        | 1   | 1   |
|   | 29          | *302HS31410      | 2HS31410     | SPRING FREE Z37L                  | 1        | 1   | 1   |
|   | 30          | *302HS31420      | 2HS31420     | EARTH PLATE DRIVE                 | 1        | 1   | 1   |
|   | 31          | *302HS31430      | 2HS31430     | POLYSLIDER 9.5                    | 1        | 1   | 1   |
|   | 32          | *302HS31440      | 2HS31440     | SPRING FEED                       | 1        | 1   | 1   |
| ⊙ | 33          | *302HS44020      | 2HS44020     | SOLENOID MPF                      | 1        | 1   | 1   |
|   | 34          | *5MVX111DN003    | 2A806250     | RING STOPPER /A-49 FEED A4        | 2        | 2   | 2   |
|   | 35          | *7BC06062C020H01 | BC045240     | POLY SLIDER WASHER M6.2X12X0.2T   | 1        | 1   | 1   |
|   | 36          | *M2107250        | M2107250     | BAND,RSG-100(KITAGAWA)            | 1        | 1   | 1   |
|   | 37          | 302HS02370       | 2HS02370     | SPRING EARTH CASSETTE             | 1        | 1   | 1   |
|   | 38          | 302HS02520       | 2HS02520     | COVER CABLE E                     | 1        | 1   | 1   |
|   | 39          | 302HS02530       | 2HS02530     | COVER CABLE F                     | 1        | 1   | 1   |
|   | 40          | 302HS06110       | 2HS06110     | SHAFT FEED                        | 1        | 1   | 1   |
|   | 41          | 302HS46040       | 2HS46040     | CONN.CORD ASSY CONTROL-MAIN MOTOR | 1        | 1   | 1   |
|   | 42          | 302HS02381       | 2HS02381     | PLATE PF CONNECTOR                | 1        | 1   | 1   |
|   | 43          | 302HS46030       | 2HS46030     | CONN.CORD ASSY CONTROL-PF S03247  | 1        | 1   | 1   |
|   | 44          | 302HS02540       | 2HS02540     | PIN DRAWER                        | 2        | 2   | 2   |
| ⊙ | 45          | 302HS31020       | 2HS31020     | PLATE DRIVE                       | 1        | 1   | 1   |
|   | 46          | 302HS31041       | 2HS31041     | PLATE GEAR DRIVE                  | 1        | 1   | 1   |
|   | 47          | 302HS31060       | 2HS31060     | PIN GEAR DRIVE                    | 3        | 3   | 3   |
| ⊙ | 48          | 302HS31070       | 2HS31070     | GEAR Z42R FREE 2                  | 1        | 1   | 1   |
| ⊙ | 49          | 302HS31110       | 2HS31110     | GEAR Z58L                         | 1        | 1   | 1   |

|   | Ref.<br>No. | Part.No.        | Alternative. | Description                      | Quantity |     |     |
|---|-------------|-----------------|--------------|----------------------------------|----------|-----|-----|
|   |             |                 |              |                                  | 120      | 230 | 240 |
| ⊙ | 50          | 302H431080      | 2H431080     | GEAR Z64R-Z21L                   | 1        | 1   | 1   |
| ⊙ | 51          | 302HS31180      | 2HS31180     | GEAR Z44R                        | 1        | 1   | 1   |
| ⊙ | 52          | 302HS31210      | 2HS31210     | GEAR Z35S FREE                   | 1        | 1   | 1   |
| ⊙ | 53          | 302HS31220      | 2HS31220     | GEAR Z42R FREE                   | 1        | 1   | 1   |
| ⊙ | 54          | 302HS31240      | 2HS31240     | GEAR Z32L DRUM                   | 1        | 1   | 1   |
| ⊙ | 55          | 302HS31250      | 2HS31250     | GEAR Z54R-Z24R                   | 1        | 1   | 1   |
|   | 56          | 302HS31310      | 2HS31310     | SPRING FREE FUSER                | 1        | 1   | 1   |
| ⊙ | 57          | 302HS31390      | 2HS31390     | GEAR Z27R FREE 2                 | 1        | 1   | 1   |
|   | 58          | 302HS31400      | 2HS31400     | SPRING FREE DRUM                 | 1        | 1   | 1   |
| ⊙ | 59          | 302HS44010      | 2HS44010     | MOTOR MAIN                       | 1        | 1   | 1   |
|   | 60          | 302HS46210      | 2HS46210     | CONN.CORD ASSY CONTROL-F/RCLUTCH | 1        | 1   | 1   |
|   | 61          | 302HS31430      | 2HS31430     | POLYSLIDER 9.5                   | 1        | 1   | 1   |
|   | 62          | 7YCC08B1112+H01 | YC058670     | CONNECTOR                        | 1        | 1   | 1   |
|   | 63          | 7YZM610007++H01 | YZ023340     | ACCESS.SADDLE                    | 1        | 1   | 1   |
|   | 64          | 302F929140      | 2F929140     | BUSH DU                          | 2        | 2   | 2   |
| ⊙ | 65          | 302HS24220      | 2HS24220     | GEAR Z25R DU FEED                | 1        | 1   | 1   |
| ⊙ | 66          | 302HS24230      | 2HS24230     | GEAR Z26L DU MID                 | 1        | 1   | 1   |
|   | 67          | 302H902280      | 2H902280     | PLATE EARTH DRIVE                | 2        | 2   | 2   |
|   | 68          | 302H946130      | 2H946130     | CONN.CORD ASSY FG                | 1        | 1   | 1   |
|   | 101         | 7BB700308H      | BB105600     | +BIND T.T S SCREW 3X8 SR         |          |     |     |
|   | 102         | BAB53060        | BAB53060     | +TP TAP-TITE S SCREW M3X06       |          |     |     |
|   | 103         | 7BB100306H1     | BB105820     | +BIND T.T S SCREW 3X6            |          |     |     |
|   | 104         | 7BB200410H      | BB105700     | +BIND T.T P SCREW 4X10           |          |     |     |

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- Parts with "⊙" indicate regular maintenance parts.

- Parts with "•" are component parts or sub-assembly with "•" appearing immediately above them.

FIG. 11 Paper Conveying Section

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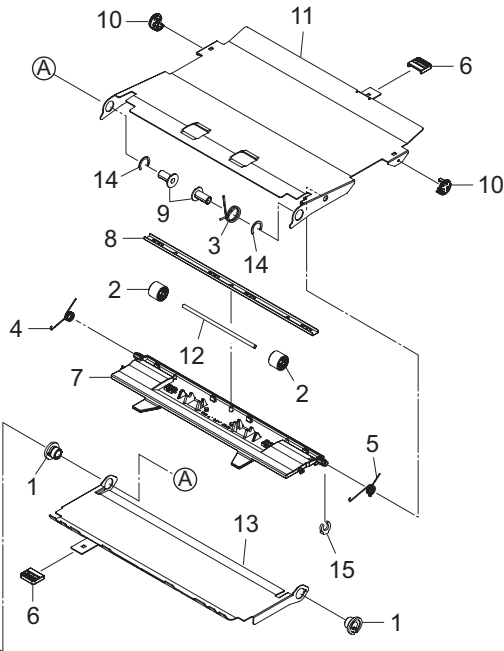
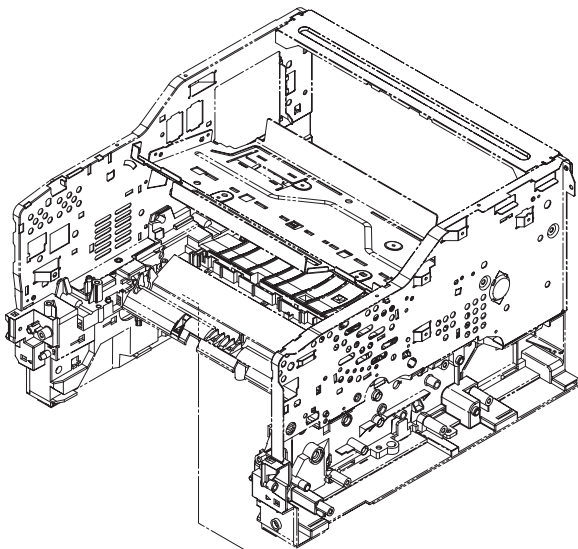
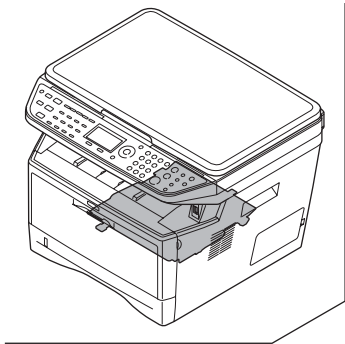




FIG. 11 Paper Conveying Section

|   | Ref.<br>No. | Part.No.     | Alternative. | Description                    | Quantity |     |     |
|---|-------------|--------------|--------------|--------------------------------|----------|-----|-----|
|   |             |              |              |                                | 120      | 230 | 240 |
| ⊙ | 1           | 2FM02140     | 5MVM786XB001 | BUSH DU /B-11 FRAME A3         | 2        | 2   | 2   |
|   | 2           | 2FM02210     | 5MVM274DN002 | PULLEY MID /B-11 FRAME A4      | 2        | 2   | 2   |
|   | 3           | 2FM02500     | 5MMW176SD002 | SPRING DU R /B-11 FRAME A4     | 1        | 1   | 1   |
|   | 4           | 2FM02510     | 5MMW166SD002 | SPRING HOLDER L /B-11 FRAME A4 | 1        | 1   | 1   |
|   | 5           | 2FM02520     | 5MMW166SD003 | SPRING HOLDER R /B-11 FRAME A4 | 1        | 1   | 1   |
|   | 6           | 2FM02690     | 5MVX221DG002 | LEVER DU /B-11 DU A3           | 2        | 2   | 2   |
|   | 7           | 2FM21010     | 5MVX861XB001 | HOLDER DU /B-11 DU A1          | 1        | 1   | 1   |
|   | 8           | 2FM21020     | 5MML821SD009 | STAY DU /B-11 DU A3            | 1        | 1   | 1   |
|   | 9           | 2FM21030     | 5MVM276DN017 | STOPPER BUSH /B-11 DU A4       | 2        | 2   | 2   |
|   | 10          | 2FM21050     | 5MVX173DN001 | COLLER DU /B-11 DU A3          | 2        | 2   | 2   |
|   | 11          | 302HS29020   | 2HS29020     | PLATE COVER DU B               | 1        | 1   | 1   |
|   | 12          | 302FM02421   | 2FM02421     | SHAFT PULLEY /B-11 FRAME A4    | 1        | 1   | 1   |
|   | 13          | 302HS29010   | 2HS29010     | PLATE COVER DU                 | 1        | 1   | 1   |
|   | 14          | 5MBCK9560XSC | D4103700     | C STOP RING /X9.5 X 0.6T S-CR  | 2        | 2   | 2   |
|   | 15          | 5MVX111DN003 | 2A806250     | RING STOPPER /A-49 FEED A4     | 1        | 1   | 1   |

- Parts with "•" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "⊙" indicate regular maintenance parts.

- Parts with "••" are component parts or sub-assembly with "•" appearing immediately above them.

FIG. 12 Electrical Components

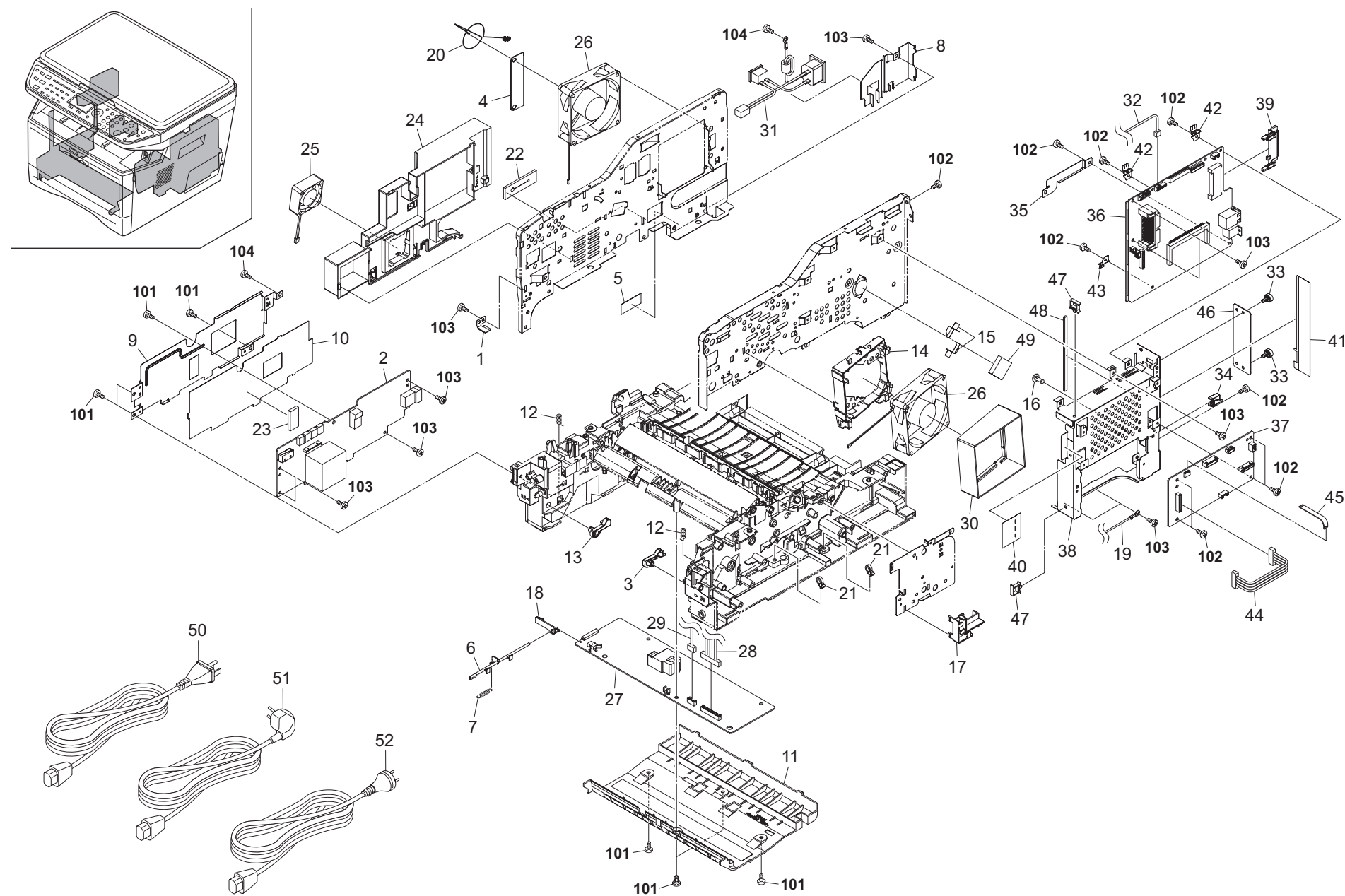


FIG. 12 Electrical Components

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|   | Ref.<br>No. | Part.No.        | Alternative. | Description                       | Quantity |     |     |
|---|-------------|-----------------|--------------|-----------------------------------|----------|-----|-----|
|   |             |                 |              |                                   | 120      | 230 | 240 |
| ⊕ | 1           | 302H902210      | 2H902210     | PLATE EARTH MPF                   | 1        | 1   | 1   |
|   | 2           | 302H994290      | 2H994290     | PARTS SWITCHING REGULATOR 120V SP | 1        |     |     |
|   | 2           | 302H994300      | 2H994300     | PARTS SWITCHING REGULATOR 230V SP |          | 1   | 1   |
|   | 3           | 302HS02070      | 2HS02070     | LEVER LOCK CASSETTE               | 1        | 1   | 1   |
|   | 4           | 302H902300      | 2H902300     | SHEET FAN L                       | 1        | 1   | 1   |
|   | 5           | 302H902260      | 2H902260     | SHEET PWB                         | 1        | 1   | 1   |
|   | 6           | 302HS02180      | 2HS02180     | PIN CASSETTE                      | 1        | 1   | 1   |
|   | 7           | 302HS02190      | 2HS02190     | SPRING PIN CASSETTE               | 1        | 1   | 1   |
|   | 8           | 302H902220      | 2H902220     | MOUNT INLET                       | 1        | 1   | 1   |
|   | 9           | 302H902100      | 2H902100     | PLATE POWER SUPPLY                | 1        | 1   | 1   |
|   | 10          | 302H902190      | 2H902190     | SHEET REGULATOR PWB               | 1        | 1   | 1   |
|   | 11          | 302HS02280      | 2HS02280     | COVER BASE LOW                    | 1        | 1   | 1   |
|   | 12          | 302HS02360      | 2HS02360     | SPRING LOCK CASSETTE              | 2        | 2   | 2   |
|   | 13          | 302HS02390      | 2HS02390     | LEVER LOCK CASSETTE L             | 1        | 1   | 1   |
|   | 14          | 302HS02420      | 2HS02420     | BKT FAN R                         | 1        | 1   | 1   |
|   | 15          | 302H902290      | 2H902290     | HOLDER THERMAL SHEET              | 2        | 2   | 2   |
|   | 16          | 7ZS25253001+H01 | ZS113220     | THERMAL SHEET                     | 1        | 1   | 1   |
|   | 17          | 302HS02510      | 2HS02510     | COVER CABLE D                     | 1        | 1   | 1   |
|   | 18          | 302HS02561      | 2HS02561     | HOLDER PIN CASSETTE               | 1        | 1   | 1   |
|   | 19          | 302H946120      | 2H946120     | CONN.CORD ASSY LVU-MAIN           | 1        | 1   | 1   |
|   | 20          | 302HS02620      | 2HS02620     | SPRING EARTH FAN                  | 1        | 1   | 1   |
|   | 21          | M2107250        | M2107250     | BAND,RSG-100(KITAGAWA)            | 2        | 2   | 2   |
|   | 22          | 302H902310      | 2H902310     | SEAL FRAME L                      | 1        | 1   | 1   |
|   | 23          | 7ZS29154001+H01 | ZS114200     | THERMAL SHEET                     | 1        | 1   | 1   |
|   | 24          | 302H902160      | 2H902160     | DUCT FRAME L                      | 1        | 1   | 1   |
|   | 25          | 302H994280      | 2H994280     | PARTS MOTOR FAN 40 SP             | 1        | 1   | 1   |
|   | 26          | 302HS44050      | 2HS44050     | MOTOR FAN 80                      | 2        | 2   | 2   |
|   | 27          | 302H445040      | 2H445040     | HIGH VOLTAGE UNIT                 | 1        | 1   | 1   |
|   | 28          | 302JA46020      | 2JA46020     | CONN.CORD ASSY CONTROL-H.V.UNIT   | 1        | 1   | 1   |
|   | 29          | 302HS46070      | 2HS46070     | CONN.CORD ASSY CONTROL-H.V.UNIT   | 1        | 1   | 1   |
|   | 30          | 302H902170      | 2H902170     | DUCT FRAME R                      | 1        | 1   | 1   |
|   | 31          | 302H946100      | 2H946100     | CONN.CORD ASSY PWS-INLET          | 1        | 1   | 1   |
|   | 32          | 302HS46130      | 2HS46130     | CONN.CORD ASSY CONTROL-ERASER     | 1        | 1   | 1   |
|   | 33          | 302F939081      | 2F939081     | SCREW BOX                         | 2        | 2   | 2   |
|   | 34          | 302F939090      | 2F939090     | CAP NETWORK                       | 1        | 1   | 1   |
|   | 35          | 302H439020      | 2H439020     | PLATE EARTH BOX                   | 1        | 1   | 1   |
|   | 36          | 302H994010      | 2H994010     | PART MAIN PWB ASSY SP             | 1        |     | 1   |
|   | 36          | 302H994020      | 2H994020     | PART MAIN PWB ASSY SP EU          |          | 1   |     |
|   | 37          | 302H994030      | 2H994030     | PARTS SCANNER PWB ASSY SP         | 1        | 1   | 1   |
|   | 38          | 302H939010      | 2H939010     | BOX CONTROLLER                    | 1        | 1   | 1   |
|   | 39          | 302H939030      | 2H939030     | GUIDE CF                          | 1        | 1   | 1   |
|   | 40          | 302H939070      | 2H939070     | SHEET PWB                         | 1        | 1   | 1   |
|   | 41          | 302H939080      | 2H939080     | SHEET BOX                         | 1        | 1   | 1   |
|   | 42          | 302H939100      | 2H939100     | PLATE EARTH CONTBOX A             | 2        | 2   | 2   |
|   | 43          | 302H939110      | 2H939110     | PLATE EARTH CONTBOX B             | 1        | 1   | 1   |
|   | 44          | 302H946010      | 2H946010     | CONN.CORD ASSY MAIN-SCN           | 1        | 1   | 1   |
|   | 45          | 302H946110      | 2H946110     | FFC SCN-MAIN                      | 1        | 1   | 1   |
|   | 46          | 302HS39040      | 2HS39040     | PLATE OPTION                      | 1        | 1   | 1   |
|   | 47          | 7YZM610008++H01 | YZ037940     | ACCESS.SADDLE                     | 2        | 2   | 2   |
|   | 48          | 7ZGSTGR55120H01 | ZG114640     | SHIELD GASKET                     | 1        | 1   | 1   |

|  | Ref.<br>No. | Part.No.        | Alternative. | Description               | Quantity |     |     |
|--|-------------|-----------------|--------------|---------------------------|----------|-----|-----|
|  |             |                 |              |                           | 120      | 230 | 240 |
|  | 49          | M2108670        | M2108670     | SPACER,KGPS-6RF(KITAGAWA) | 1        | 1   | 1   |
|  | 50          | 7AAACCUS+10H001 | AA068380     | AC CORD ASSY US           | 1        |     |     |
|  | 51          | 302FV45020      | 2FV45020     | AC CORD ASSY              |          | 1   |     |
|  | 52          | 302FV45040      | 2FV45040     | AC CORD ASSY              |          |     | 1   |
|  | 101         | 7BB200410H      | BB105700     | +BIND T.T P SCREW 4X10    |          |     |     |
|  | 102         | 7BB600306H      | BB105730     | +BIND M SCREW 3X6 R       |          |     |     |
|  | 103         | 7BB700308H      | BB105600     | +BIND T.T S SCREW 3X8 SR  |          |     |     |
|  | 104         | 7BB100406H      | BB106920     | +BIND T.T S SCREW 4X6     |          |     |     |

- Parts with "+" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "⊕" indicate regular maintenance parts.

- Parts with "••" are component parts or sub-assembly with "•" appearing immediately above them.

FIG. 13 Operation Section & Original Holder

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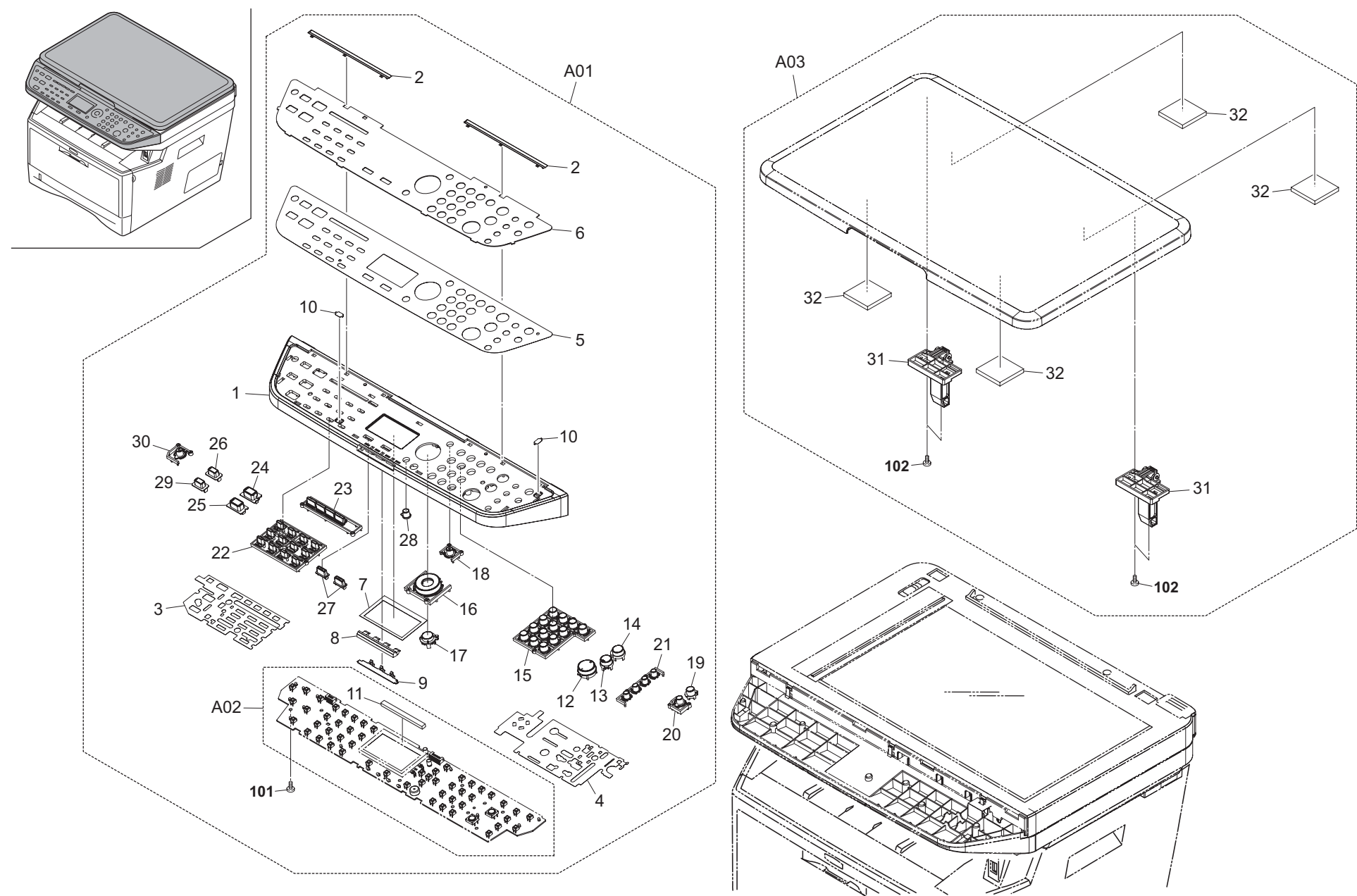


FIG. 13 Operation Section &amp; Original Holder

2H9

|   | Ref.<br>No. | Part.No.          | Alternative. | Description               | Quantity |     |     |
|---|-------------|-------------------|--------------|---------------------------|----------|-----|-----|
|   |             |                   |              |                           | 120      | 230 | 240 |
| ⊙ | A01         | 302H994340        | 2H994340     | PARTS OPERATION UNIT SP   | 1        | 1   | 1   |
|   | 1           | *302H905010       | 2H905010     | COVER OPERATION           | 1        | 1   | 1   |
|   | 2           | *302H905240       | 2H905240     | LID OPE SHEET             | 2        | 2   | 2   |
|   | 3           | *302H905300       | 2H905300     | SHIELD DUST LEFT          | 1        | 1   | 1   |
|   | 4           | *302H905330       | 2H905330     | SHIELD DUST RIGHT         | 1        | 1   | 1   |
|   | 5           | *302H905360       | 2H905360     | LABEL OPE E               | 1        | 1   | 1   |
|   | 6           | *302H905370       | 2H905370     | PANEL OPE                 | 1        | 1   | 1   |
|   | 7           | *302H905390       | 2H905390     | SHEET STATIC LCD          | 1        | 1   | 1   |
|   | 8           | *302H905410       | 2H905410     | LENS INFORMATION          | 1        | 1   | 1   |
|   | 9           | *302H905420       | 2H905420     | HOLDER LENS               | 1        | 1   | 1   |
|   | 10          | *302H905430       | 2H905430     | FILM DIFFUSION            | 2        | 2   | 2   |
|   | ⊙ A02       | *302H994040       | 2H994040     | PARTS PANEL PWB ASSY SP   | 1        | 1   | 1   |
|   | 11          | **7ZGSTGR55060H01 | ZG112780     | SHIELD GASKET             | 1        | 1   | 1   |
|   | 12          | *302H994060       | 2H994060     | PARTS KEY START SP        | 1        | 1   | 1   |
|   | 13          | *302H994070       | 2H994070     | PARTS KEY STOP SP         | 1        | 1   | 1   |
|   | 14          | *302H994080       | 2H994080     | PARTS KEY RESET SP        | 1        | 1   | 1   |
|   | 15          | *302H994090       | 2H994090     | PARTS KEY OPERATION 10 SP | 1        | 1   | 1   |
|   | 16          | *302H994100       | 2H994100     | PARTS KEY CONTROL SP      | 1        | 1   | 1   |
|   | 17          | *302H994110       | 2H994110     | PARTS KEY OK SP           | 1        | 1   | 1   |
|   | 18          | *302H994120       | 2H994120     | PARTS KEY MENU SP         | 1        | 1   | 1   |
|   | 19          | *302H994130       | 2H994130     | PARTS KEY POWER SP        | 1        | 1   | 1   |
|   | 20          | *302H994140       | 2H994140     | PARTS KEY LOGOUT SP       | 1        | 1   | 1   |
|   | 21          | *302H994150       | 2H994150     | PARTS KEY PROGRAM SP      | 1        | 1   | 1   |
|   | 22          | *302H994160       | 2H994160     | PARTS KEY ONE TOUCH SP    | 1        | 1   | 1   |
|   | 23          | *302H994170       | 2H994170     | PARTS KEY ADDRESS SP      | 1        | 1   | 1   |
|   | 24          | *302H994180       | 2H994180     | PARTS KEY COPY SP         | 1        | 1   | 1   |
|   | 25          | *302H994190       | 2H994190     | PARTS KEY SEND SP         | 1        | 1   | 1   |
|   | 26          | *302H994210       | 2H994210     | PARTS KEY STATUS SP       | 1        | 1   | 1   |
|   | 27          | *302H994220       | 2H994220     | PARTS KEY LCD SP          | 2        | 2   | 2   |
|   | 28          | *302H994230       | 2H994230     | PARTS KEY BACK SP         | 1        | 1   | 1   |
|   | 29          | *302H994240       | 2H994240     | PARTS KEY BOX SP          | 1        | 1   | 1   |
|   | 30          | *302H994250       | 2H994250     | PARTS KEY SYSTEM SP       | 1        | 1   | 1   |
|   | ⊙ A03       | 302H993050        | 2H993050     | PARTS PLATEN COVER        | 1        | 1   | 1   |
|   | 31          | *2DC11060         | 2DC11060     | HINGE ORIGINAL COVER      | 2        | 2   | 2   |
|   | 32          | *302H918040       | 2H918040     | SPONGE ORIGINAL MAT       | 4        | 4   | 4   |

|  | Ref.<br>No. | Part.No.   | Alternative. | Description              | Quantity |     |     |
|--|-------------|------------|--------------|--------------------------|----------|-----|-----|
|  |             |            |              |                          | 120      | 230 | 240 |
|  | 101         | 7BB200308H | BB105660     | +BIND T.T P SCREW 3X8    |          |     |     |
|  | 102         | 7BB202308H | BB105690     | +TP-FLAT T.T P SCREW 3X8 |          |     |     |

- Parts with "•" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "⊙" indicate regular maintenance parts.

- Parts with "••" are component parts or sub-assembly with "•" appearing immediately above them.

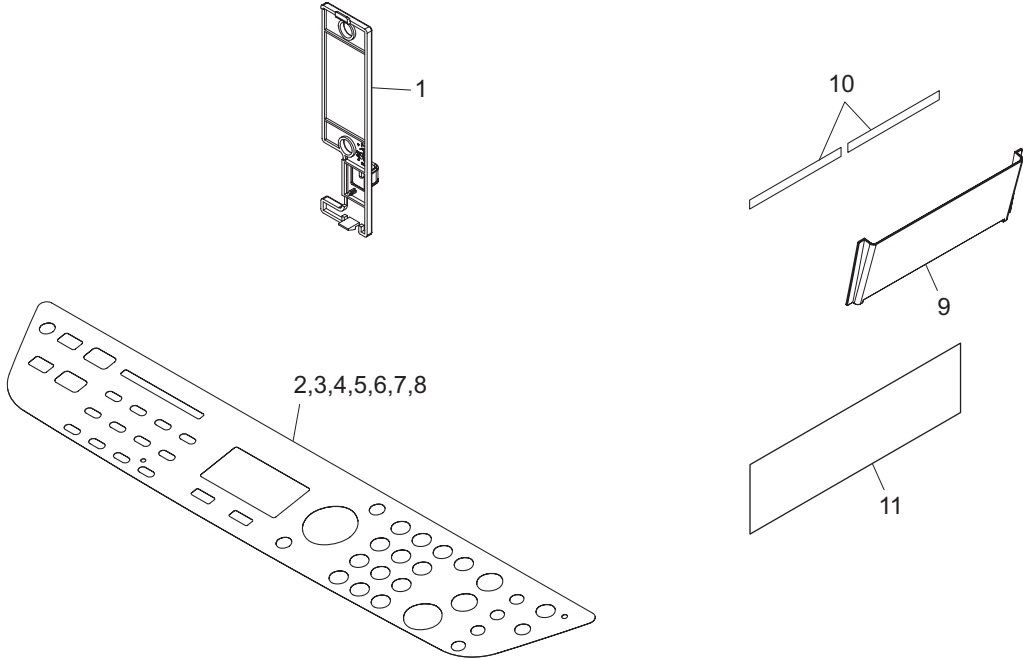


FIG. 14 Accesories

|   | Ref.<br>No. | Part.No.   | Alternative. | Description      | Quantity |     |     |
|---|-------------|------------|--------------|------------------|----------|-----|-----|
|   |             |            |              |                  | 120      | 230 | 240 |
| ⊙ | 1           | 302H939060 | 2H939060     | COVER BOX        | 1        | 1   | 1   |
|   | 2           | 302H905440 | 2H905440     | LABEL OPE GER    |          | 1   |     |
|   | 3           | 302H905450 | 2H905450     | LABEL OPE FRA    | 1        | 1   |     |
|   | 4           | 302H905460 | 2H905460     | LABEL OPE ITA    |          | 1   |     |
|   | 5           | 302H905470 | 2H905470     | LABEL OPE SPA    | 1        | 1   |     |
|   | 6           | 302H905480 | 2H905480     | LABEL OPE POR    | 1        | 1   |     |
|   | 7           | 302H905490 | 2H905490     | LABEL OPE DUT    |          | 1   |     |
|   | 8           | 302H905500 | 2H905500     | LABEL OPE RUS    |          | 1   |     |
|   | 9           | 302H904290 | 2H904290     | HOLDER GUIDEBOOK | 1        | 1   | 1   |
|   | 10          | 302H904300 | 2H904300     | TAPE GUIDEBOOK   | 2        | 2   | 2   |
|   | 11          | 302H934080 | 2H934080     | LABEL GUIDEBOOK  | 1        | 1   | 1   |

- Parts with "•" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "⊙" indicate regular maintenance parts.

- Parts with "••" are component parts or sub-assembly with "•" appearing immediately above them.

FIG. 15 Maintenance Kits

|  | Ref.<br>No. | Part.No.   | Alternative. | Description                                               | Quantity    |             |             |
|--|-------------|------------|--------------|-----------------------------------------------------------|-------------|-------------|-------------|
|  |             |            |              |                                                           | 120         | 230         | 240         |
|  |             | 1702H97US0 | 072H97US     | MK-132/MAINTENANCE KIT (OPTION)<br>•DK-150<br>•DV-132(U)  | 1<br>1<br>1 |             |             |
|  |             | 1702H98EU0 | 072H98EU     | MK-130/MAINTENANCE KIT (OPTION)<br>•DK-150<br>•DV-130(E)  |             | 1<br>1<br>1 |             |
|  |             | 1702H98AS0 | 072H98AS     | MK-134/MAINTENANCE KIT (OPTION)<br>•DK-150<br>•DV-134(AO) |             |             | 1<br>1<br>1 |

- Parts with "•" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "⊙" indicate regular maintenance parts.

- Parts with "• •" are component parts or sub-assembly with "•" appearing immediately above them.



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|   | Part.No.   | Alternative. | Description                    | Fig.No. |
|---|------------|--------------|--------------------------------|---------|
|   | 1702H97US0 | 072H97US     | MK-132/MAINTENANCE KIT         | 15      |
|   | 1702H98AS0 | 072H98AS     | MK-134/MAINTENANCE KIT         | 15      |
|   | 1702H98EU0 | 072H98EU     | MK-130/MAINTENANCE KIT         | 15      |
| ⊙ | 2BL06380   | 2BL06380     | GEAR Z25 JOINT                 | 5       |
|   | 2DC11060   | 2DC11060     | HINGE ORIGINAL COVER           | 13      |
|   | 2FM02140   | 5MVM786XB001 | BUSH DU /B-11 FRAME A3         | 11      |
|   | 2FM02180   | 5MVX221DN020 | BUSH REGIST C /B-11 FRAME A3   | 4       |
|   | 2FM02190   | 5MVX532DN004 | GUIDE CHANGE /B-11 FRAME A3    | 9       |
| ⊙ | 2FM02210   | 5MVM274DN002 | PULLEY MID /B-11 FRAME A4      | 11      |
| ⊙ | 2FM02350   | 5MVG133DN022 | GEAR Z22 /B-11 FRAME A4        | 5       |
|   | 2FM02500   | 5MMW176SD002 | SPRING DU R /B-11 FRAME A4     | 11      |
|   | 2FM02510   | 5MMW166SD002 | SPRING HOLDER L /B-11 FRAME A4 | 11      |
|   | 2FM02520   | 5MMW166SD003 | SPRING HOLDER R /B-11 FRAME A4 | 11      |
|   | 2FM02690   | 5MVX221DG002 | LEVER DU /B-11 DU A3           | 11      |
|   | 2FM06010   | 5MVX765SH004 | GUIDE SIDE L /B-11 CASSETTE A2 | 3       |
|   | 2FM06020   | 5MVX765SH005 | GUIDE SIDE R /B-11 CASSETTE A2 | 3       |
|   | 2FM20050   | 5MVX651DN001 | LEVER SOLENOID /B-11 FD A3     | 5       |
|   | 2FM21010   | 5MVX861XB001 | HOLDER DU /B-11 DU A1          | 11      |
|   | 2FM21020   | 5MML821SD009 | STAY DU /B-11 DU A3            | 11      |
|   | 2FM21030   | 5MVM276DN017 | STOPPER BUSH /B-11 DU A4       | 11      |
|   | 2FM21050   | 5MVX173DN001 | COLLER DU /B-11 DU A3          | 11      |
|   | 302A816031 | 2A816031     | BUSH TC R /A-49 FEED A4        | 4       |
|   | 302F325010 | 2F325010     | STUD SCREW M3                  | 5       |
|   | 302F902420 | 2F902420     | LOCK COVER TOP R               | 2       |
|   | 302F906170 | 2F906170     | JOINT PICKUP A                 | 4       |
|   | 302F906180 | 2F906180     | JOINT PICKUP B                 | 4       |
|   | 302F906230 | 2F906230     | PULLEY FEED ASSY               | 4       |
|   | 302F906240 | 2F906240     | PULLEY PICKUP ASSY             | 4       |
|   | 302F906272 | 2F906272     | SHAFT FEED L                   | 4       |
|   | 302F906280 | 2F906280     | GEAR FEED Z30H                 | 4       |
|   | 302F908200 | 2F908200     | LOCK COVER                     | 5       |
|   | 302F908270 | 2F908270     | SP BOTTOM MPF L                | 2       |
|   | 302F908310 | 2F908310     | PAD FRICTION MPF               | 2       |
|   | 302F909031 | 2F909031     | LEVER BASE CAS REAR            | 3       |
|   | 302F909040 | 2F909040     | SPRING BASE CAS REAR           | 3       |
|   | 302F909210 | 2F909210     | PAD BOTTOM                     | 3       |
| ⊙ | 302F925080 | 2F925080     | GEAR IDLE A Z29                | 9       |
| ⊙ | 302F925140 | 2F925140     | GEAR EXIT Z21                  | 9       |
|   | 302F925340 | 2F925340     | SPRING EXIT                    | 9       |
|   | 302F925901 | 2F925901     | CAP SPRING EXIT                | 9       |
|   | 302F929140 | 2F929140     | BUSH DU                        | 5,10    |
|   | 302F931350 | 2F931350     | JOINT SHAFT CASSETTE           | 10      |
|   | 302F931490 | 2F931490     | BUSH FEED DRIVE                | 10      |
|   | 302F939081 | 2F939081     | SCREW BOX                      | 12      |
|   | 302F939090 | 2F939090     | CAP NETWORK                    | 12      |
|   | 302FM02421 | 2FM02421     | SHAFT PULLEY /B-11 FRAME A4    | 11      |
| ⊙ | 302FM94020 | 2FM94020     | GEAR CLUTCH ASSY A SP          | 5       |
| ⊙ | 302FM94030 | 2FM94030     | GEAR CLUTCH ASSY B SP          | 5       |
|   | 302FV14500 | 2FV14500     | LABEL GUIDE DLP                | 2       |
|   | 302FV45020 | 2FV45020     | AC CORD ASSY                   | 12      |

|   | Part.No.   | Alternative. | Description                         | Fig.No. |
|---|------------|--------------|-------------------------------------|---------|
|   | 302FV45040 | 2FV45040     | AC CORD ASSY                        | 12      |
|   | 302G634070 | 2G634070     | LABEL ENERGY STAR                   | 2       |
|   | 302GJ09111 | 2GJ09111     | GUIDE RETARD                        | 3       |
| ⊙ | 302GR25290 | 2GR25290     | THERMOSTAT M FUSER                  | 9       |
|   | 302H402020 | 2H402020     | HOLDER ERASER                       | 2       |
|   | 302H402040 | 2H402040     | SPRING REG GND                      | 2       |
|   | 302H402050 | 2H402050     | BUSH REGIST                         | 4       |
|   | 302H402060 | 2H402060     | SPRING EARTH DU FEED                | 2       |
| ⊙ | 302H425010 | 2H425010     | ROLLER HEAT                         | 9       |
|   | 302H425050 | 2H425050     | FRAME FUSER UP                      | 9       |
|   | 302H425061 | 2H425061     | FRAME FUSER LOW                     | 9       |
|   | 302H425070 | 2H425070     | GUIDE FUSER                         | 9       |
| ⊙ | 302H425090 | 2H425090     | ROLLER PRESS                        | 9       |
|   | 302H425100 | 2H425100     | PLATE EARTH ROLLER                  | 9       |
|   | 302H425110 | 2H425110     | HOLDER SPRING PRESS                 | 9       |
| ⊙ | 302H425121 | 2H425121     | BUSH PRESS                          | 9       |
| ⊙ | 302H425130 | 2H425130     | HEATER LAMP E                       | 9       |
| ⊙ | 302H425140 | 2H425140     | HEATER LAMP U                       | 9       |
| ⊙ | 302H425150 | 2H425150     | BUSH HEAT R                         | 9       |
|   | 302H425170 | 2H425170     | HOLDER PULLEY                       | 9       |
|   | 302H425180 | 2H425180     | FILM GEAR PROTECT                   | 9       |
|   | 302H425190 | 2H425190     | PULLEY GUIDE FUSER                  | 9       |
|   | 302H428010 | 2H428010     | FILM SOLENOID                       | 5       |
|   | 302H431010 | 2H431010     | HOLDER DRIVE                        | 10      |
|   | 302H431020 | 2H431020     | COVER HOLDER DRIVE                  | 10      |
| ⊙ | 302H431030 | 2H431030     | GEAR Z42R                           | 10      |
| ⊙ | 302H431040 | 2H431040     | GEAR Z34L-Z24L                      | 10      |
|   | 302H431050 | 2H431050     | PIN HOLDER A                        | 10      |
|   | 302H431060 | 2H431060     | PIN HOLDER B                        | 10      |
|   | 302H431070 | 2H431070     | BUSH DRIVE 6                        | 10      |
| ⊙ | 302H431080 | 2H431080     | GEAR Z64R-Z21L                      | 10      |
| ⊙ | 302H439020 | 2H439020     | PLATE EARTH BOX                     | 12      |
| ⊙ | 302H445040 | 2H445040     | HIGH VOLTAGE UNIT                   | 12      |
|   | 302H446050 | 2H446050     | CONN.CORD ASSY PWS-HEATER(E) S03508 | 9       |
|   | 302H446060 | 2H446060     | CONN.CORD ASSY PWS-HEATER(U) S03509 | 9       |
| ⊙ | 302H493010 | 2H493010     | DK-150                              | 7       |
| ⊙ | 302H493021 | 2H493021     | FK-150(E)                           | 9       |
| ⊙ | 302H493031 | 2H493031     | FK-150(U)                           | 9       |
| ⊙ | 302H493040 | 2H493040     | DR-150                              | 10      |
| ⊙ | 302H494020 | 2H494020     | ERASER KIT (N) SP                   | 2       |
| ⊙ | 302H494070 | 2H494070     | SOLENOID ASSY SP                    | 5       |
| ⊙ | 302H494080 | 2H494080     | HOLDER DC BRUSH ASSY                | 4       |
|   | 302H901060 | 2H901060     | P.W.B RFID WITH SOFTWARE            | 4       |
|   | 302H902030 | 2H902030     | RACK LID L                          | 2       |
|   | 302H902050 | 2H902050     | RACK FRONT L                        | 2       |
| ⊙ | 302H902070 | 2H902070     | GEAR RACK Z20-23                    | 2       |
|   | 302H902100 | 2H902100     | PLATE POWER SUPPLY                  | 12      |
|   | 302H902110 | 2H902110     | HOLDER GEAR A                       | 2       |
|   | 302H902120 | 2H902120     | HOLDER GEAR B                       | 2       |
|   | 302H902160 | 2H902160     | DUCT FRAME L                        | 12      |

• Parts with "⊙" indicate regular maintenance parts.

|   | Part.No.   | Alternative. | Description          | Fig.No. |   | Part.No.   | Alternative. | Description               | Fig.No. |
|---|------------|--------------|----------------------|---------|---|------------|--------------|---------------------------|---------|
|   | 302H902170 | 2H902170     | DUCT FRAME R         | 12      |   | 302H908040 | 2H908040     | GUIDE TURN MPF            | 2       |
|   | 302H902190 | 2H902190     | SHEET REGULATOR PWB  | 12      | ⊙ | 302H909010 | 2H909010     | COVER CASSETTE            | 3       |
|   | 302H902210 | 2H902210     | PLATE EARTH MPF      | 12      | ⊙ | 302H909020 | 2H909020     | GUIDE CASSETTE            | 3       |
|   | 302H902220 | 2H902220     | MOUNT INLET          | 12      |   | 302H917050 | 2H917050     | SHAFT ISU                 | 6       |
|   | 302H902260 | 2H902260     | SHEET PWB            | 12      |   | 302H917210 | 2H917210     | MOUNT MOTOR ISU           | 6       |
|   | 302H902270 | 2H902270     | PLATE EARTH          | 1       | ⊙ | 302H917220 | 2H917220     | GEAR ISU 63/32            | 6       |
|   | 302H902280 | 2H902280     | PLATE EARTH DRIVE    | 10      | ⊙ | 302H917230 | 2H917230     | BELT ISU                  | 6       |
|   | 302H902290 | 2H902290     | HOLDER THERMAL SHEET | 12      | ⊙ | 302H917240 | 2H917240     | PULLEY TENSION            | 6       |
|   | 302H902300 | 2H902300     | SHEET FAN L          | 12      |   | 302H917250 | 2H917250     | MOUNT TENSION PULLEY      | 6       |
|   | 302H902310 | 2H902310     | SEAL FRAME L         | 12      |   | 302H917260 | 2H917260     | PIN TENSION PULLEY        | 6       |
| ⊙ | 302H904010 | 2H904010     | COVER TOP            | 1       |   | 302H917270 | 2H917270     | SPRING TENSION            | 6       |
| ⊙ | 302H904020 | 2H904020     | LID TOP              | 1       |   | 302H917320 | 2H917320     | COVER DP HARNESS          | 6       |
| ⊙ | 302H904030 | 2H904030     | COVER LEFT           | 1       |   | 302H917330 | 2H917330     | STOPPER ISU               | 6       |
| ⊙ | 302H904040 | 2H904040     | COVER RIGHT          | 1       |   | 302H917380 | 2H917380     | TAPE FFC A                | 6       |
| ⊙ | 302H904050 | 2H904050     | COVER DIMM           | 1       |   | 302H917410 | 2H917410     | PLATE EARTH ISU A         | 6       |
| ⊙ | 302H904070 | 2H904070     | COVER FRONT B        | 1       |   | 302H917420 | 2H917420     | PLATE EARTH ISU B         | 6       |
| ⊙ | 302H904090 | 2H904090     | COVER REAR           | 1       |   | 302H917450 | 2H917450     | SLIDER ISU                | 6       |
| ⊙ | 302H904110 | 2H904110     | COVER INNER L        | 1       |   | 302H917500 | 2H917500     | SPONGE HARNESS            | 6       |
| ⊙ | 302H904120 | 2H904120     | COVER INNER R        | 1       |   | 302H917510 | 2H917510     | HOLDER FFC                | 6       |
|   | 302H904150 | 2H904150     | EMBLEM               | 1       |   | 302H917520 | 2H917520     | STOPPER FFC CENTER        | 6       |
|   | 302H904170 | 2H904170     | TAPE EMBLEM          | 1       |   | 302H917530 | 2H917530     | TAPE FFC D                | 6       |
|   | 302H904180 | 2H904180     | PLATE EARTH REAR     | 1       |   | 302H917540 | 2H917540     | SHEET FRAME BOTTOM        | 6       |
|   | 302H904200 | 2H904200     | HOOK COVER           | 1       |   | 302H918040 | 2H918040     | SPONGE ORIGINAL MAT       | 13      |
|   | 302H904210 | 2H904210     | SPRING COVER HOOK    | 1       |   | 302H928010 | 2H928010     | GUIDE FD CENTER           | 5       |
|   | 302H904230 | 2H904230     | SHEET HARNESS        | 1       |   | 302H928020 | 2H928020     | GUIDE FD SIDE             | 5       |
| ⊙ | 302H904260 | 2H904260     | GUIDE HARNESS        | 1       |   | 302H934010 | 2H934010     | LABEL JAM TK OPERATION    | 1       |
|   | 302H904270 | 2H904270     | STOPPER PAPER D      | 1       |   | 302H934030 | 2H934030     | LABEL CAUTION HG          | 1       |
|   | 302H904280 | 2H904280     | DISCHARGER FD        | 1       |   | 302H934080 | 2H934080     | LABEL GUIDEBOOK           | 14      |
|   | 302H904290 | 2H904290     | HOLDER GUIDEBOOK     | 14      |   | 302H939010 | 2H939010     | BOX CONTROLLER            | 12      |
|   | 302H904300 | 2H904300     | TAPE GUIDEBOOK       | 14      |   | 302H939030 | 2H939030     | GUIDE CF                  | 12      |
|   | 302H905010 | 2H905010     | COVER OPERATION      | 13      | ⊙ | 302H939060 | 2H939060     | COVER BOX                 | 14      |
|   | 302H905240 | 2H905240     | LID OPE SHEET        | 13      |   | 302H939070 | 2H939070     | SHEET PWB                 | 12      |
|   | 302H905300 | 2H905300     | SHIELD DUST LEFT     | 13      |   | 302H939080 | 2H939080     | SHEET BOX                 | 12      |
|   | 302H905330 | 2H905330     | SHIELD DUST RIGHT    | 13      |   | 302H939100 | 2H939100     | PLATE EARTH CONTBOX A     | 12      |
|   | 302H905360 | 2H905360     | LABEL OPE E          | 13      |   | 302H939110 | 2H939110     | PLATE EARTH CONTBOX B     | 12      |
|   | 302H905370 | 2H905370     | PANEL OPE            | 13      |   | 302H946010 | 2H946010     | CONN.CORD ASSY MAIN-SCN   | 12      |
|   | 302H905390 | 2H905390     | SHEET STATIC LCD     | 13      |   | 302H946040 | 2H946040     | CONN.CORD ASSY INTERFACE  | 6       |
|   | 302H905410 | 2H905410     | LENS INFORMATION     | 13      |   | 302H946050 | 2H946050     | CONN.CORD ASSY LVU-SCN    | 1       |
|   | 302H905420 | 2H905420     | HOLDER LENS          | 13      |   | 302H946060 | 2H946060     | CONN.CORD ASSY MAIN-PANEL | 6       |
|   | 302H905430 | 2H905430     | FILM DIFFUSION       | 13      |   | 302H946070 | 2H946070     | CONN.CORD ASSY USB-MAIN   | 1       |
|   | 302H905440 | 2H905440     | LABEL OPE GER        | 14      |   | 302H946100 | 2H946100     | CONN.CORD ASSY PWS-INLET  | 12      |
|   | 302H905450 | 2H905450     | LABEL OPE FRA        | 14      |   | 302H946110 | 2H946110     | FFC SCN-MAIN              | 12      |
|   | 302H905460 | 2H905460     | LABEL OPE ITA        | 14      |   | 302H946120 | 2H946120     | CONN.CORD ASSY LVU-MAIN   | 12      |
|   | 302H905470 | 2H905470     | LABEL OPE SPA        | 14      |   | 302H946130 | 2H946130     | CONN.CORD ASSY FG         | 10      |
|   | 302H905480 | 2H905480     | LABEL OPE POR        | 14      | ⊙ | 302H993030 | 2H993030     | CT-132                    | 3       |
|   | 302H905490 | 2H905490     | LABEL OPE DUT        | 14      | ⊙ | 302H993040 | 2H993040     | PARTS ISU ASSY            | 6       |
|   | 302H905500 | 2H905500     | LABEL OPE RUS        | 14      | ⊙ | 302H993050 | 2H993050     | PARTS PLATEN COVER        | 13      |
|   | 302H906010 | 2H906010     | SPACER FEED          | 4       | ⊙ | 302H994010 | 2H994010     | PART MAIN PWB ASSY SP     | 12      |
| ⊙ | 302H908010 | 2H908010     | COVER MPF            | 2       | ⊙ | 302H994020 | 2H994020     | PART MAIN PWB ASSY SP EU  | 12      |
|   | 302H908020 | 2H908020     | PLATE COVER MPF      | 2       | ⊙ | 302H994030 | 2H994030     | PARTS SCANNER PWB ASSY SP | 12      |

• Parts with "⊙" indicate regular maintenance parts.

|   | Part.No.   | Alternative. | Description                       | Fig.No. |   | Part.No.   | Alternative. | Description            | Fig.No. |
|---|------------|--------------|-----------------------------------|---------|---|------------|--------------|------------------------|---------|
| ⊙ | 302H994040 | 2H994040     | PARTS PANEL PWB ASSY SP           | 13      |   | 302HS02340 | 2HS02340     | SPRING EARTH RIGHT     | 4       |
|   | 302H994060 | 2H994060     | PARTS KEY START SP                | 13      |   | 302HS02350 | 2HS02350     | COVER CABLE B          | 2       |
|   | 302H994070 | 2H994070     | PARTS KEY STOP SP                 | 13      |   | 302HS02360 | 2HS02360     | SPRING LOCK CASSETTE   | 12      |
|   | 302H994080 | 2H994080     | PARTS KEY RESET SP                | 13      |   | 302HS02370 | 2HS02370     | SPRING EARTH CASSETTE  | 10      |
|   | 302H994090 | 2H994090     | PARTS KEY OPERATION 10 SP         | 13      |   | 302HS02381 | 2HS02381     | PLATE PF CONNECTOR     | 10      |
|   | 302H994100 | 2H994100     | PARTS KEY CONTROL SP              | 13      | ⊙ | 302HS02390 | 2HS02390     | LEVER LOCK CASSETTE L  | 12      |
|   | 302H994110 | 2H994110     | PARTS KEY OK SP                   | 13      |   | 302HS02410 | 2HS02410     | SPRING EARTH DU MID    | 4       |
|   | 302H994120 | 2H994120     | PARTS KEY MENU SP                 | 13      |   | 302HS02420 | 2HS02420     | BKT FAN R              | 12      |
|   | 302H994130 | 2H994130     | PARTS KEY POWER SP                | 13      |   | 302HS02440 | 2HS02440     | SPRING EARTH DLP PLATE | 4       |
|   | 302H994140 | 2H994140     | PARTS KEY LOGOUT SP               | 13      |   | 302HS02460 | 2HS02460     | PIN CONTACT BIAS       | 2       |
|   | 302H994150 | 2H994150     | PARTS KEY PROGRAM SP              | 13      |   | 302HS02470 | 2HS02470     | SPRING PIN BIAS        | 2       |
|   | 302H994160 | 2H994160     | PARTS KEY ONE TOUCH SP            | 13      |   | 302HS02510 | 2HS02510     | COVER CABLE D          | 12      |
|   | 302H994170 | 2H994170     | PARTS KEY ADDRESS SP              | 13      |   | 302HS02520 | 2HS02520     | COVER CABLE E          | 10      |
|   | 302H994180 | 2H994180     | PARTS KEY COPY SP                 | 13      |   | 302HS02530 | 2HS02530     | COVER CABLE F          | 10      |
|   | 302H994190 | 2H994190     | PARTS KEY SEND SP                 | 13      |   | 302HS02540 | 2HS02540     | PIN DRAWER             | 10      |
|   | 302H994210 | 2H994210     | PARTS KEY STATUS SP               | 13      |   | 302HS02561 | 2HS02561     | HOLDER PIN CASSETTE    | 12      |
|   | 302H994220 | 2H994220     | PARTS KEY LCD SP                  | 13      |   | 302HS02590 | 2HS02590     | SHEET DUCT FD          | 2       |
|   | 302H994230 | 2H994230     | PARTS KEY BACK SP                 | 13      |   | 302HS02620 | 2HS02620     | SPRING EARTH FAN       | 12      |
|   | 302H994240 | 2H994240     | PARTS KEY BOX SP                  | 13      | ⊙ | 302HS02650 | 2HS02650     | HOOK PF                | 2       |
|   | 302H994250 | 2H994250     | PARTS KEY SYSTEM SP               | 13      | ⊙ | 302HS02700 | 2HS02700     | SHEET BUSH DU          | 2       |
| ⊙ | 302H994260 | 2H994260     | PARTS LAMP ISU SP                 | 6       |   | 302HS06010 | 2HS06010     | FRAME FEED             | 4       |
| ⊙ | 302H994270 | 2H994270     | PARTS MOTOR ISU SP                | 6       |   | 302HS06020 | 2HS06020     | HOLDER FEED            | 4       |
| ⊙ | 302H994280 | 2H994280     | PARTS MOTOR FAN 40 SP             | 12      |   | 302HS06040 | 2HS06040     | GUIDE FEED R           | 4       |
| ⊙ | 302H994290 | 2H994290     | PARTS SWITCHING REGULATOR 120V SP | 12      |   | 302HS06050 | 2HS06050     | PULLEY FEED            | 4       |
| ⊙ | 302H994300 | 2H994300     | PARTS SWITCHING REGULATOR 230V SP | 12      | ⊙ | 302HS06060 | 2HS06060     | ACTUATOR EMPTY A       | 4       |
| ⊙ | 302H994310 | 2H994310     | PARTS FFC MAIN-CCD KIT SP         | 6       | ⊙ | 302HS06070 | 2HS06070     | ACTUATOR EMPTY B       | 4       |
| ⊙ | 302H994320 | 2H994320     | PARTS COVER FRONT ASSY SP         | 1       | ⊙ | 302HS06090 | 2HS06090     | GEAR Z22S FEED         | 4       |
| ⊙ | 302H994340 | 2H994340     | PARTS OPERATION UNIT SP           | 13      |   | 302HS06110 | 2HS06110     | SHAFT FEED             | 10      |
| ⊙ | 302H994360 | 2H994360     | PARTS FULL SENSOR ASSY SP         | 2       |   | 302HS06120 | 2HS06120     | SPRING ACTUATOR        | 4       |
| ⊙ | 302H994380 | 2H994380     | PARTS FD ASSY (2H9) SP            | 5       |   | 302HS06130 | 2HS06130     | SPRING PULLEY          | 4       |
| ⊙ | 302H994400 | 2H994400     | PARTS COVER LEFT ASSY U SP        | 1       |   | 302HS06140 | 2HS06140     | SEAL FRAME FEED        | 4       |
| ⊙ | 302H994420 | 2H994420     | PARTS FRAME ISU SP                | 6       |   | 302HS06150 | 2HS06150     | SEAL FEED PULLEY       | 4       |
|   | 302HN09190 | 2HN09190     | SPRING FIX                        | 3       |   | 302HS08011 | 2HS08011     | FRAME MPF              | 4       |
|   | 302HN09240 | 2HN09240     | SIZE FIX                          | 3       |   | 302HS08050 | 2HS08050     | BASE MPF               | 2       |
|   | 302HN25450 | 2HN25450     | BUSH EXIT                         | 9       |   | 302HS08060 | 2HS08060     | TRAY MPF MID           | 2       |
|   | 302HN29050 | 2HN29050     | BUSH DU                           | 5       |   | 302HS08080 | 2HS08080     | SHAFT FEED MPF         | 4       |
| ⊙ | 302HN44110 | 2HN44110     | CLUTCH FEED                       | 10      |   | 302HS08100 | 2HS08100     | BRACKET BOTTOM         | 2       |
| ⊙ | 302HS02070 | 2HS02070     | LEVER LOCK CASSETTE               | 12      | ⊙ | 302HS08110 | 2HS08110     | ACTUATOR MPF           | 4       |
| ⊙ | 302HS02090 | 2HS02090     | LEVER STOPPER DLP                 | 2       |   | 302HS08140 | 2HS08140     | BASE IC PWB            | 4       |
|   | 302HS02100 | 2HS02100     | SPRING STOPPER DLP                | 2       | ⊙ | 302HS08160 | 2HS08160     | GEAR Z20S MPF          | 4       |
|   | 302HS02131 | 2HS02131     | HOLDER MC                         | 2       |   | 302HS08170 | 2HS08170     | SPRING SEPARATOR       | 2       |
|   | 302HS02140 | 2HS02140     | PLATE CONTACT MC                  | 2       |   | 302HS08190 | 2HS08190     | SPRING ACTUATOR        | 4       |
|   | 302HS02160 | 2HS02160     | SPRING MC                         | 2       |   | 302HS08210 | 2HS08210     | SPRING EARTH MPF       | 2       |
| ⊙ | 302HS02180 | 2HS02180     | PIN CASSETTE                      | 12      |   | 302HS08220 | 2HS08220     | TRAY MPF TOP           | 2       |
|   | 302HS02190 | 2HS02190     | SPRING PIN CASSETTE               | 12      |   | 302HS08230 | 2HS08230     | PLATE EARTH BOTTOM     | 2       |
|   | 302HS02250 | 2HS02250     | SPRING EARTH REG UP               | 4       |   | 302HS08241 | 2HS08241     | GUIDE MPF R            | 2       |
|   | 302HS02260 | 2HS02260     | SPRING EARTH REG LOW              | 4       |   | 302HS08251 | 2HS08251     | GUIDE MPF L            | 2       |
|   | 302HS02280 | 2HS02280     | COVER BASE LOW                    | 12      | ⊙ | 302HS08260 | 2HS08260     | ROLLER M/P ASSY        | 4       |
|   | 302HS02291 | 2HS02291     | PLATE EARTH DRUM                  | 2       |   | 302HS08270 | 2HS08270     | SPRING BRACKET         | 2       |
|   | 302HS02330 | 2HS02330     | SPRING EARTH DU PLATE             | 2       |   | 302HS08290 | 2HS08290     | FILM SENSOR            | 4       |

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|   | Part.No.   | Alternative. | Description             | Fig.No. |   | Part.No.   | Alternative. | Description       | Fig.No. |
|---|------------|--------------|-------------------------|---------|---|------------|--------------|-------------------|---------|
|   | 302HS08300 | 2HS08300     | HOLDER FEED M/P         | 4       |   | 302HS24420 | 2HS24420     | FILM REGIST GUIDE | 4       |
|   | 302HS08320 | 2HS08320     | SPRING COVER MPF        | 5       |   | 302HS24460 | 2HS24460     | BUSH REGIST R     | 4       |
|   | 302HS08340 | 2HS08340     | COVER REG SW            | 4       |   | 302HS25030 | 2HS25030     | GUIDE EXIT LOW    | 9       |
|   | 302HS08351 | 2HS08351     | SPRING COVER REG        | 4       |   | 302HS25040 | 2HS25040     | SPRING PRESSURE   | 9       |
|   | 302HS09010 | 2HS09010     | BASE CASSETTE           | 3       | ⊙ | 302HS25050 | 2HS25050     | PULLEY EXIT FUSER | 9       |
|   | 302HS09040 | 2HS09040     | BASE CASSETTE REAR      | 3       | ⊙ | 302HS25060 | 2HS25060     | ROLLER EXIT       | 9       |
|   | 302HS09070 | 2HS09070     | PAPER INDICATOR         | 3       | ⊙ | 302HS25070 | 2HS25070     | GEAR Z18S IDLE    | 9       |
|   | 302HS09081 | 2HS09081     | CURSOR END              | 3       |   | 302HS25080 | 2HS25080     | PLATE CODE        | 9       |
|   | 302HS09100 | 2HS09100     | LOCK BOTTOM             | 3       |   | 302HS25110 | 2HS25110     | ACTUATOR FUSER    | 9       |
|   | 302HS09120 | 2HS09120     | SPRING BOTTOM L         | 3       |   | 302HS25120 | 2HS25120     | SPRING ACTUATOR   | 9       |
|   | 302HS09130 | 2HS09130     | SPRING BOTTOM R         | 3       |   | 302HS25130 | 2HS25130     | SPRING EXIT L     | 9       |
|   | 302HS09140 | 2HS09140     | SPRING LOCK BOTTOM      | 3       |   | 302HS25140 | 2HS25140     | PLATE EARTH EXIT  | 9       |
|   | 302HS09160 | 2HS09160     | GEAR CASSETTE           | 3       |   | 302HS25150 | 2HS25150     | SHAFT EXIT        | 9       |
|   | 302HS09170 | 2HS09170     | CAP BOTTOM              | 3       |   | 302HS25160 | 2HS25160     | PLATE EARTH L     | 9       |
|   | 302HS09180 | 2HS09180     | SPRING RETARD           | 3       | ⊙ | 302HS25190 | 2HS25190     | THERMISTOR FUSER  | 9       |
|   | 302HS09210 | 2HS09210     | SEAL RETARD WASHER      | 3       |   | 302HS25200 | 2HS25200     | LEVER FUSER R     | 9       |
|   | 302HS09220 | 2HS09220     | CUT POLYSLIDER 11_8     | 3       |   | 302HS25210 | 2HS25210     | LEVER FUSER L     | 9       |
|   | 302HS09231 | 2HS09231     | SPONGE CASSETTE         | 3       |   | 302HS25220 | 2HS25220     | BUSH FUSER        | 9       |
|   | 302HS09260 | 2HS09260     | HOLDER RETARD           | 3       |   | 302HS25400 | 2HS25400     | SHEET FUSER       | 9       |
|   | 302HS19220 | 2HS19220     | TAPE FFC                | 4       | ⊙ | 302HS25460 | 2HS25460     | SEPARATOR         | 9       |
|   | 302HS24010 | 2HS24010     | GUIDE PAPER CHUTE       | 4       |   | 302HS28012 | 2HS28012     | FRAME FD          | 5       |
|   | 302HS24020 | 2HS24020     | GUIDE EARTH             | 4       |   | 302HS28021 | 2HS28021     | COVER FRAME FD    | 5       |
| ⊙ | 302HS24040 | 2HS24040     | ROLLER REGIST UP        | 4       | ⊙ | 302HS28030 | 2HS28030     | ROLLER FD UP      | 5       |
|   | 302HS24060 | 2HS24060     | ACTUATOR REGIST         | 2       |   | 302HS28041 | 2HS28041     | COVER FD          | 5       |
|   | 302HS24070 | 2HS24070     | SPRING ACTUATOR REG     | 2       | ⊙ | 302HS28060 | 2HS28060     | GEAR Z21S         | 5       |
|   | 302HS24080 | 2HS24080     | PLATE EARTH HV          | 2       |   | 302HS28070 | 2HS28070     | PULLEY EXIT       | 5       |
|   | 302HS24110 | 2HS24110     | PLATE ERATH PAPER CHUTE | 2       |   | 302HS28110 | 2HS28110     | SPRING EARTH      | 5       |
|   | 302HS24120 | 2HS24120     | BUSH REGIST             | 4       |   | 302HS28120 | 2HS28120     | SPRING EXIT       | 5       |
|   | 302HS24130 | 2HS24130     | BUSH 4 DU ROLL          | 2       |   | 302HS28141 | 2HS28141     | SPRING PULLEY     | 5       |
|   | 302HS24140 | 2HS24140     | BUSH 6 EW               | 4       | ⊙ | 302HS28170 | 2HS28170     | GEAR FD Z29S      | 5       |
| ⊙ | 302HS24160 | 2HS24160     | ROLLER DU               | 2       |   | 302HS29010 | 2HS29010     | PLATE COVER DU    | 11      |
| ⊙ | 302HS24170 | 2HS24170     | ROLLER TRANSFER E       | 4       |   | 302HS29020 | 2HS29020     | PLATE COVER DU B  | 11      |
|   | 302HS24181 | 2HS24181     | SHEET REGIST            | 4       | ⊙ | 302HS31020 | 2HS31020     | PLATE DRIVE       | 10      |
| ⊙ | 302HS24190 | 2HS24190     | GEAR Z14R REG UP        | 4       |   | 302HS31041 | 2HS31041     | PLATE GEAR DRIVE  | 10      |
| ⊙ | 302HS24200 | 2HS24200     | GEAR Z21L-Z23L REG LOW  | 4       |   | 302HS31050 | 2HS31050     | LEVER LIFT BOTTOM | 10      |
| ⊙ | 302HS24210 | 2HS24210     | GEAR Z16L TC            | 4       |   | 302HS31060 | 2HS31060     | PIN GEAR DRIVE    | 10      |
| ⊙ | 302HS24220 | 2HS24220     | GEAR Z25R DU FEED       | 10      | ⊙ | 302HS31070 | 2HS31070     | GEAR Z42R FREE 2  | 10      |
| ⊙ | 302HS24230 | 2HS24230     | GEAR Z26L DU MID        | 10      | ⊙ | 302HS31090 | 2HS31090     | GEAR Z37L FREE    | 10      |
| ⊙ | 302HS24240 | 2HS24240     | SPRING REGIST R         | 4       | ⊙ | 302HS31100 | 2HS31100     | GEAR Z20L CLUTCH  | 10      |
| ⊙ | 302HS24250 | 2HS24250     | BUSH TC R               | 4       | ⊙ | 302HS31110 | 2HS31110     | GEAR Z58L         | 10      |
|   | 302HS24260 | 2HS24260     | LEVER RELEASE TC L      | 4       | ⊙ | 302HS31120 | 2HS31120     | GEAR Z27L CLUTCH  | 10      |
|   | 302HS24280 | 2HS24280     | SPRING RELEASE TC L     | 4       | ⊙ | 302HS31130 | 2HS31130     | GEAR Z45R CLUTCH  | 10      |
|   | 302HS24300 | 2HS24300     | SPRING CONTACT TC       | 2       | ⊙ | 302HS31140 | 2HS31140     | GEAR Z35R IDLE    | 10      |
|   | 302HS24310 | 2HS24310     | SPRING EARTH BRUSH      | 4       | ⊙ | 302HS31150 | 2HS31150     | GEAR Z31L-Z14S    | 10      |
| ⊙ | 302HS24340 | 2HS24340     | ROLLER TRANSFER U       | 4       | ⊙ | 302HS31180 | 2HS31180     | GEAR Z44R         | 10      |
| ⊙ | 302HS24350 | 2HS24350     | SPRING REGIST L         | 4       | ⊙ | 302HS31190 | 2HS31190     | GEAR Z17R FREE    | 10      |
|   | 302HS24360 | 2HS24360     | SPRING REGIST C         | 4       | ⊙ | 302HS31200 | 2HS31200     | GEAR Z26L FREE    | 10      |
|   | 302HS24390 | 2HS24390     | SPRING TC L             | 4       | ⊙ | 302HS31210 | 2HS31210     | GEAR Z35S FREE    | 10      |
|   | 302HS24400 | 2HS24400     | SPRING TC R             | 4       | ⊙ | 302HS31220 | 2HS31220     | GEAR Z42R FREE    | 10      |
|   | 302HS24410 | 2HS24410     | ROLLER REGIST LOW       | 4       | ⊙ | 302HS31230 | 2HS31230     | GEAR Z38S MPF     | 10      |

• Parts with "⊙" indicate regular maintenance parts.

|   | Part.No.   | Alternative. | Description                               | Fig.No. |   | Part.No.        | Alternative. | Description                       | Fig.No.   |
|---|------------|--------------|-------------------------------------------|---------|---|-----------------|--------------|-----------------------------------|-----------|
| ⊙ | 302HS31240 | 2HS31240     | GEAR Z32L DRUM                            | 10      | ⊙ | 5AAVR0LL+052    | 2BR06520     | RETARD ROLL ASSY /43487V0005 A4   | 3         |
| ⊙ | 302HS31250 | 2HS31250     | GEAR Z54R-Z24R                            | 10      |   | 5MBCK9560XSC    | D4103700     | C STOP RING /X9.5 X 0.6T S-CR     | 11        |
| ⊙ | 302HS31260 | 2HS31260     | GEAR Z32R                                 | 10      |   | 5MMP141LD002    | 2A807510     | PLATE SIDE GUIDE /A49 CASSETTE A4 | 3         |
|   | 302HS31281 | 2HS31281     | LIFT BOTTOM                               | 10      |   | 5MMS111SL002    | 2BY20050     | NUT FUSER A /FS-1800/3800 A4      | 9         |
|   | 302HS31310 | 2HS31310     | SPRING FREE FUSER                         | 10      |   | 5MMW171LD006    | 2A807530     | SPRING STOPPER /A49 CASSETTE A4   | 3         |
|   | 302HS31320 | 2HS31320     | SPRING FREE MAG                           | 10      |   | 5MMW261LD036    | 2A814570     | SPRING TE SENSOR /A-49 DLP A4     | 4         |
|   | 302HS31330 | 2HS31330     | PIN CLUTCH                                | 10      |   | 5MMW261LD055    | 2A820350     | SPRING SEPARATOR /FS-1000 A4      | 9         |
|   | 302HS31340 | 2HS31340     | SHAFT CASSETTE                            | 10      |   | 5MMW261LD067    | 2FV02270     | SPRING LEVER LOCK L               | 4         |
|   | 302HS31360 | 2HS31360     | PIN HOLDER A                              | 10      |   | 5MMW261LD068    | 2FV02280     | SPRING LEVER LOCK R               | 4         |
|   | 302HS31370 | 2HS31370     | PIN HOLDER B                              | 10      |   | 5MVG137DN032    | 2A806720     | GEAR MPF /A-49 MPF A4             | 2         |
|   | 302HS31380 | 2HS31380     | SPRING LIFT BOTTOM                        | 10      | ⊙ | 5MVG148XN010    | 2BR20200     | GEAR HEAT Z36 /43307P0005 A4      | 9         |
| ⊙ | 302HS31390 | 2HS31390     | GEAR Z27R FREE 2                          | 10      |   | 5MVM273DB005    | 2A820100     | PULLEY EXIT /A-49 FUSER A3        | 4,5       |
|   | 302HS31400 | 2HS31400     | SPRING FREE DRUM                          | 10      |   | 5MVS217SN002    | 2A806280     | PAD SOLENOID /FS-1000 A4          | 5         |
|   | 302HS31410 | 2HS31410     | SPRING FREE Z37L                          | 10      |   | 5MVX111DN003    | 2A806250     | RING STOPPER /A-49 FEED A4        | 4,6,10,11 |
|   | 302HS31420 | 2HS31420     | EARTH PLATE DRIVE                         | 10      |   | 5MVX111DN007    | 2BT11070     | STOPPER 3 /2BT1107 A4             | 5         |
|   | 302HS31430 | 2HS31430     | POLYSLIDER 9.5                            | 10      | ⊙ | 5MVX431DN005    | 2FV02100     | LEVER LOCK DLP                    | 4         |
|   | 302HS31440 | 2HS31440     | SPRING FEED                               | 10      | ⊙ | 5MVX441XN001    | 2BR20180     | BUSH HEAT L /43307P0003 A4        | 9         |
|   | 302HS34020 | 2HS34020     | LABEL FUSER JAM                           | 5       |   | 5MVX541DG002    | 2A807191     | LEVER REAR /A-49 CASSETTE A3      | 3         |
|   | 302HS34030 | 2HS34030     | LABEL OPERATION                           | 3       |   | 5MVX541DG003    | 2A807161     | LEVER SIDE /A-49 CASSETTE A3      | 3         |
|   | 302HS34120 | 2HS34120     | LABEL FUSER OPERATION                     | 9       |   | 7AAACCUS+10H001 | AA068380     | AC CORD ASSY US                   | 12        |
|   | 302HS39040 | 2HS39040     | PLATE OPTION                              | 12      |   | 7BC06062C020H01 | BC045240     | POLY SLIDER WASHER M6.2X12X0.2T   | 10        |
| ⊙ | 302HS44010 | 2HS44010     | MOTOR MAIN                                | 10      |   | 7BC460529080H01 | BC059590     | CUT WASHER 5.2X9.0X0.8T(BLACK)    | 4         |
| ⊙ | 302HS44020 | 2HS44020     | SOLENOID MPF                              | 10      |   | 7NXSG2481+++H01 | NX052600     | SENSOR OPT.                       | 4,6,9     |
| ⊙ | 302HS44050 | 2HS44050     | MOTOR FAN 80                              | 12      |   | 7RHA2H10701+H01 | RH043740     | M.GLAZE R. 100MJ 1/2W             | 2         |
|   | 302HS46030 | 2HS46030     | CONN.CORD ASSY CONTROL-PF S03247          | 10      |   | 7YBFZZ65C002H01 | YB114070     | FERRITE CORE                      | 6         |
|   | 302HS46040 | 2HS46040     | CONN.CORD ASSY CONTROL-MAIN MOTOR S03245  | 10      |   | 7YCC08B1112+H01 | YC058670     | CONNECTOR                         | 10        |
|   | 302HS46050 | 2HS46050     | CONN.CORD ASSY CONTROL-RFID S03244        | 4       |   | 7YZM610007++H01 | YZ023340     | ACCESS.SADDLE                     | 2,10      |
|   | 302HS46070 | 2HS46070     | CONN.CORD ASSY CONTROL-H.V.UNIT S03303    | 12      |   | 7YZM610008++H01 | YZ037940     | ACCESS.SADDLE                     | 1,2,12    |
|   | 302HS46130 | 2HS46130     | CONN.CORD ASSY CONTROL-ERASER S03252      | 12      |   | 7ZGSTGR55060H01 | ZG112780     | SHIELD GASKET                     | 13        |
|   | 302HS46140 | 2HS46140     | CONN.CORD ASSY CONTROL-EXITSSENSOR S03248 | 9       |   | 7ZGSTGR55120H01 | ZG114640     | SHIELD GASKET                     | 12        |
|   | 302HS46150 | 2HS46150     | CONN.CORD ASSY CONTROL-MPFSENSOR S03251   | 4       |   | 7ZS25253001+H01 | ZS113220     | THERMAL SHEET                     | 12        |
|   | 302HS46160 | 2HS46160     | CONN.CORD ASSY CONTROL-P.SENSOR S03304    | 4       |   | 7ZS29154001+H01 | ZS114200     | THERMAL SHEET                     | 12        |
|   | 302HS46210 | 2HS46210     | CONN.CORD ASSY CONTROL-F/RCLUTCH S03308   | 10      |   | M2107250        | M2107250     | BAND,RSG-100(KITAGAWA)            | 10,12     |
| ⊙ | 302HS93021 | 2HS93021     | DV-130(E)                                 | 8       |   | M2108670        | M2108670     | SPACER,KGPS-6RF(KITAGAWA)         | 12        |
| ⊙ | 302HS93070 | 2HS93070     | MC-130                                    | 7       |   |                 |              |                                   |           |
| ⊙ | 302HS93092 | 2HS93092     | LK-130                                    | 2       |   |                 |              |                                   |           |
| ⊙ | 302HS93101 | 2HS93101     | DV-132(U)                                 | 8       |   |                 |              |                                   |           |
| ⊙ | 302HS93141 | 2HS93141     | DV-134(AO)                                | 8       |   |                 |              |                                   |           |
| ⊙ | 302HS94000 | 2HS94000     | PLATE BOTTOM ASSY                         | 3       |   |                 |              |                                   |           |
| ⊙ | 302HS94032 | 2HS94032     | HOLDER FEED ASSY                          | 4       |   |                 |              |                                   |           |
| ⊙ | 302HS94040 | 2HS94040     | SEPARATOR MPF ASSY                        | 2       |   |                 |              |                                   |           |
| ⊙ | 302HS94050 | 2HS94050     | PLATE BOTTOM MPF ASSY                     | 2       |   |                 |              |                                   |           |
| ⊙ | 302HS94081 | 2HS94081     | REGIST LOW KIT                            | 4       |   |                 |              |                                   |           |
| ⊙ | 302HS94150 | 2HS94150     | EMPTY SENSOR KIT SP                       | 4       |   |                 |              |                                   |           |
| ⊙ | 302HS94160 | 2HS94160     | COVER REAR ASSY SP                        | 5       |   |                 |              |                                   |           |
| ⊙ | 302J002010 | 2J002010     | FOOT                                      | 2       |   |                 |              |                                   |           |
|   | 302JA34280 | 2JA34280     | LABEL FUSER CAUTION                       | 5       |   |                 |              |                                   |           |
|   | 302JA46020 | 2JA46020     | CONN.CORD ASSY CONTROL-H.V.UNIT S03391    | 12      |   |                 |              |                                   |           |
|   | 302JD19140 | 2JD19140     | BUSHING FAN                               | 6       |   |                 |              |                                   |           |
|   | 302JD19150 | 2JD19150     | PIN LSU                                   | 1,6     |   |                 |              |                                   |           |

• Parts with "⊙" indicate regular maintenance parts.

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**DP-110**

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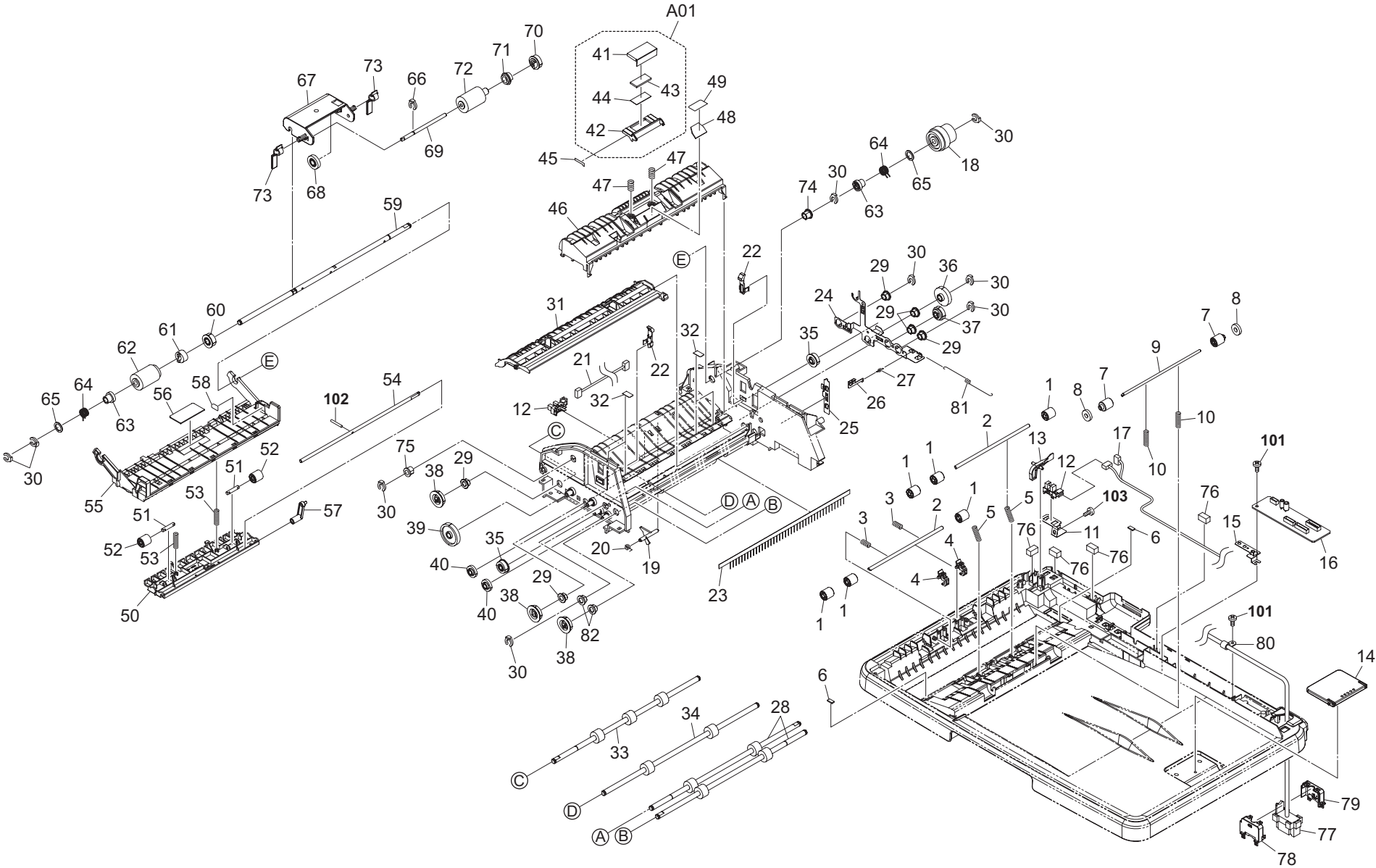




FIG. 1 Document Processor 1

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|   | Ref.<br>No. | Part.No.        | Alternative. | Description                  | Quantity |     |     |
|---|-------------|-----------------|--------------|------------------------------|----------|-----|-----|
|   |             |                 |              |                              | 120      | 230 | 240 |
| ⊙ | 1           | 303JX29160      | 3JX29160     | PULLEY CONVEYING             | 6        | 6   | 6   |
|   | 2           | 303LJ24110      | 3LJ24110     | SHAFT CONVEYING              | 2        | 2   | 2   |
| ⊙ | 3           | 3HK08150        | 3HK08150     | SPRING,REGIST                | 2        | 2   | 2   |
|   | 4           | 303LJ02150      | 3LJ02150     | LEVER RELEASE                | 2        | 2   | 2   |
| ⊙ | 5           | 303LJ24120      | 3LJ24120     | SPRING CONVEYING             | 2        | 2   | 2   |
|   | 6           | 303LJ02260      | 3LJ02260     | CUSHION GUIDE                | 2        | 2   | 2   |
| ⊙ | 7           | 3HK10030        | 3HK10030     | PULLEY EJECT                 | 2        | 2   | 2   |
|   | 8           | 3HK10060        | 3HK10060     | SPONGE EJECT                 | 2        | 2   | 2   |
| ⊙ | 9           | 303LJ28020      | 3LJ28020     | SHAFT EXIT                   | 1        | 1   | 1   |
|   | 10          | 303LJ24150      | 3LJ24150     | SPRING EXIT                  | 2        | 2   | 2   |
| ⊙ | 11          | 303LJ02200      | 3LJ02200     | PLATE EARTH PI               | 1        | 1   | 1   |
|   | 12          | 7NXSG2481+++H01 | NX052600     | SENSOR OPT.                  | 2        | 2   | 2   |
| ⊙ | 13          | 303K502200      | 3K502200     | ACTUATOR BASE                | 1        | 1   | 1   |
|   | 14          | 303LJ02120      | 3LJ02120     | STOPPER ORIGINAL             | 1        | 1   | 1   |
| ⊙ | 15          | 303LJ02220      | 3LJ02220     | PLATE EARTH PWB SUB          | 1        | 1   | 1   |
|   | 16          | 303LJ94010      | 3LJ94010     | PARTS DRIVER PWB ASSY SP     | 1        | 1   | 1   |
| ⊙ | 17          | 303LJ46040      | 3LJ46040     | CONN. CORD ASSY SOL CL       | 1        | 1   | 1   |
|   | 18          | 303LJ44040      | 3LJ44040     | CLUTCH PAPER FEED            | 1        | 1   | 1   |
| ⊙ | 19          | 303LJ24080      | 3LJ24080     | ACTUATOR TIMING              | 1        | 1   | 1   |
|   | 20          | 303LJ24090      | 3LJ24090     | SPRING TIMING                | 1        | 1   | 1   |
| ⊙ | 21          | 303LJ46030      | 3LJ46030     | CONN.CORD ASSY TIM SW        | 1        | 1   | 1   |
|   | 22          | 303LJ24190      | 3LJ24190     | HOOK PF COVER                | 2        | 2   | 2   |
| ⊙ | 23          | 303LJ28040      | 3LJ28040     | STATIC ELIMINATOR            | 1        | 1   | 1   |
|   | 24          | 303LJ24060      | 3LJ24060     | PLATE EARTH CONVEYING        | 1        | 1   | 1   |
| ⊙ | 25          | 303LJ02110      | 3LJ02110     | PLATE EARTH SOL              | 1        | 1   | 1   |
|   | 26          | 303LJ28030      | 3LJ28030     | PLATE EARTH EXIT             | 1        | 1   | 1   |
| ⊙ | 27          | 303LJ02250      | 3LJ02250     | SPRING GND B                 | 1        | 1   | 1   |
|   | 28          | 303LJ94040      | 3LJ94040     | PARTS ROLLER EXIT SP         | 2        | 2   | 2   |
| ⊙ | 29          | 3CY07080        | 3CY07080     | BUSHING 6                    | 6        | 6   | 6   |
|   | 30          | 5MVX111DN003    | 2A806250     | RING STOPPER /A-49 FEED A4   | 9        | 9   | 9   |
| ⊙ | 31          | 303LJ24100      | 3LJ24100     | GUIDE SEPARATION             | 1        | 1   | 1   |
|   | 32          | 303LJ24210      | 3LJ24210     | FILM CONVEYING               | 4        | 4   | 4   |
| ⊙ | 33          | 303LJ94020      | 3LJ94020     | PARTS ROLLER A CONVEYING SP  | 1        | 1   | 1   |
|   | 34          | 303LJ94030      | 3LJ94030     | PARTS ROLLER B CONVEYING SP  | 1        | 1   | 1   |
| ⊙ | 35          | 303LJ31100      | 3LJ31100     | GEAR T Z28S                  | 2        | 2   | 2   |
|   | 36          | 303LJ94050      | 3LJ94050     | PARTS GEAR Z46S ONEWAY SP    | 1        | 1   | 1   |
| ⊙ | 37          | 303LJ31060      | 3LJ31060     | GEAR Z32S                    | 1        | 1   | 1   |
|   | 38          | 303LJ31080      | 3LJ31080     | GEAR Z35S                    | 3        | 3   | 3   |
| ⊙ | 39          | 303LJ31090      | 3LJ31090     | GEAR Z56S                    | 1        | 1   | 1   |
|   | 40          | 303LJ31050      | 3LJ31050     | GEAR Z28S                    | 2        | 2   | 2   |
| ⊙ | A01         | 303LJ94130      | 3LJ94130     | PARTS SEPARATION PAD ASSY SP | 1        | 1   | 1   |
|   | 41          | *303K507060     | 3K507060     | PAD SEPARATION               | 1        | 1   | 1   |
| ⊙ | 42          | *303LJ07030     | 3LJ07030     | MOUNT PAD                    | 1        | 1   | 1   |
|   | 43          | *3HK07290       | 3HK07290     | WEIGHT PAD                   | 1        | 1   | 1   |
| ⊙ | 44          | *3HK07300       | 3HK07300     | TAPE WEIGHT                  | 1        | 1   | 1   |
|   | 45          | 303LJ07080      | 3LJ07080     | CUSHION SEPARATION           | 1        | 1   | 1   |
| ⊙ | 46          | 303LJ24070      | 3LJ24070     | UPPER GUIDE                  | 1        | 1   | 1   |
|   | 47          | 303LJ24140      | 3LJ24140     | SPRING PAD                   | 2        | 2   | 2   |
| ⊙ | 48          | 303K507101      | 3K507101     | PAD FRONT SEP                | 1        | 1   | 1   |
|   | 49          | 303LJ07090      | 3LJ07090     | FILM FRONT SEP               | 1        | 1   | 1   |

|   | Ref.<br>No. | Part.No.     | Alternative. | Description               | Quantity |     |     |
|---|-------------|--------------|--------------|---------------------------|----------|-----|-----|
|   |             |              |              |                           | 120      | 230 | 240 |
| ⊙ | 50          | 303LJ29020   | 3LJ29020     | MOUNT PULLEY LOOP         | 1        | 1   | 1   |
|   | 51          | 3H608150     | 3H608150     | SHAFT C PULLEY            | 2        | 2   | 2   |
| ⊙ | 52          | 3HL10140     | 3HL10140     | PULLEY LOOP               | 2        | 2   | 2   |
|   | 53          | 303LJ29040   | 3LJ29040     | SPRING LOOP PRESSURE      | 2        | 2   | 2   |
| ⊙ | 54          | 303LJ29030   | 3LJ29030     | SHAFT LOOP                | 1        | 1   | 1   |
|   | 55          | 303LJ29010   | 3LJ29010     | GUIDE LOOP                | 1        | 1   | 1   |
| ⊙ | 56          | 3HK07240     | 3HK07240     | FRICTION PLATE LF         | 1        | 1   | 1   |
|   | 57          | 303LJ29060   | 3LJ29060     | LEVER PRESSURE            | 1        | 1   | 1   |
| ⊙ | 58          | 303LJ34060   | 3LJ34060     | LABEL A                   | 1        | 1   | 1   |
|   | 59          | 303LJ07010   | 3LJ07010     | SHAFT PF                  | 1        | 1   | 1   |
| ⊙ | 60          | 3HK07070     | 3HK07070     | GR PF PULLEY              | 1        | 1   | 1   |
|   | 61          | 3BC07130     | 3BC07130     | ONE-WAY CLUTCH 6          | 1        | 1   | 1   |
| ⊙ | 62          | 3BR07040     | 3BR07040     | PULLEY,PAPER FEED         | 1        | 1   | 1   |
|   | 63          | 3HK07080     | 3HK07080     | COLLAR S SPRING           | 2        | 2   | 2   |
| ⊙ | 64          | 3HK07140     | 3HK07140     | SPRING LF                 | 2        | 2   | 2   |
|   | 65          | 3HK07270     | 3HK07270     | COLLAR PF                 | 2        | 2   | 2   |
| ⊙ | 66          | 5MVX111DN007 | 2BT11070     | STOPPER 3 /2BT1107 A4     | 1        | 1   | 1   |
|   | 67          | 303LJ07020   | 3LJ07020     | HOLDER LF                 | 1        | 1   | 1   |
| ⊙ | 68          | 35322020     | 35322020     | GEAR 20,PAPER FEED DRIVE  | 1        | 1   | 1   |
|   | 69          | 303HK07051   | 3HK07051     | SHAFT LF                  | 1        | 1   | 1   |
| ⊙ | 70          | 3HK07200     | 3HK07200     | GR 18 LF                  | 1        | 1   | 1   |
|   | 71          | 36211500     | 36211500     | GEAR,LEADING FEED JOINT   | 1        | 1   | 1   |
| ⊙ | 72          | 36211110     | 36211110     | PULLEY,LEADING FEED ADF   | 1        | 1   | 1   |
|   | 73          | 3HK07130     | 3HK07130     | STOPPER PF                | 2        | 2   | 2   |
| ⊙ | 74          | 2BC06520     | 2BC06520     | BUSHING 6,REGISTRATION    | 1        | 1   | 1   |
|   | 75          | 29806560     | 29806560     | BUSHING 6                 | 1        | 1   | 1   |
| ⊙ | 76          | 303K502070   | 3K502070     | SEAL WIRE                 | 4        | 4   | 4   |
|   | 77          | 303LJ46010   | 3LJ46010     | CONN. CORD ASSY INTERFACE | 1        | 1   | 1   |
| ⊙ | 78          | 303LJ02170   | 3LJ02170     | PLUG COVER A              | 1        | 1   | 1   |
|   | 79          | 303LJ02180   | 3LJ02180     | PLUG COVER B              | 1        | 1   | 1   |
| ⊙ | 80          | M2105010     | M2105010     | NYLON CLAMP 3N,NK-3N      | 1        | 1   | 1   |
|   | 81          | 303LJ02240   | 3LJ02240     | SPRING GND A              | 1        | 1   | 1   |
| ⊙ | 82          | 302GJ06620   | 2GJ06620     | BUSH 6                    | 2        | 2   | 2   |
| ⊙ | 101         | 7BB202308H   | BB105690     | +TP-FLAT T.T P SCREW 3X8  |          |     |     |
|   | 102         | E0020160     |              | SPRING PIN 2X16           |          |     |     |
| ⊙ | 103         | 7BB700308H   | BB105600     | +BIND T.T S SCREW 3X8 SR  |          |     |     |

- Parts with "•" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "⊙" indicate regular maintenance parts.

- Parts with "••" are component parts or sub-assembly with "•" appearing immediately above them.

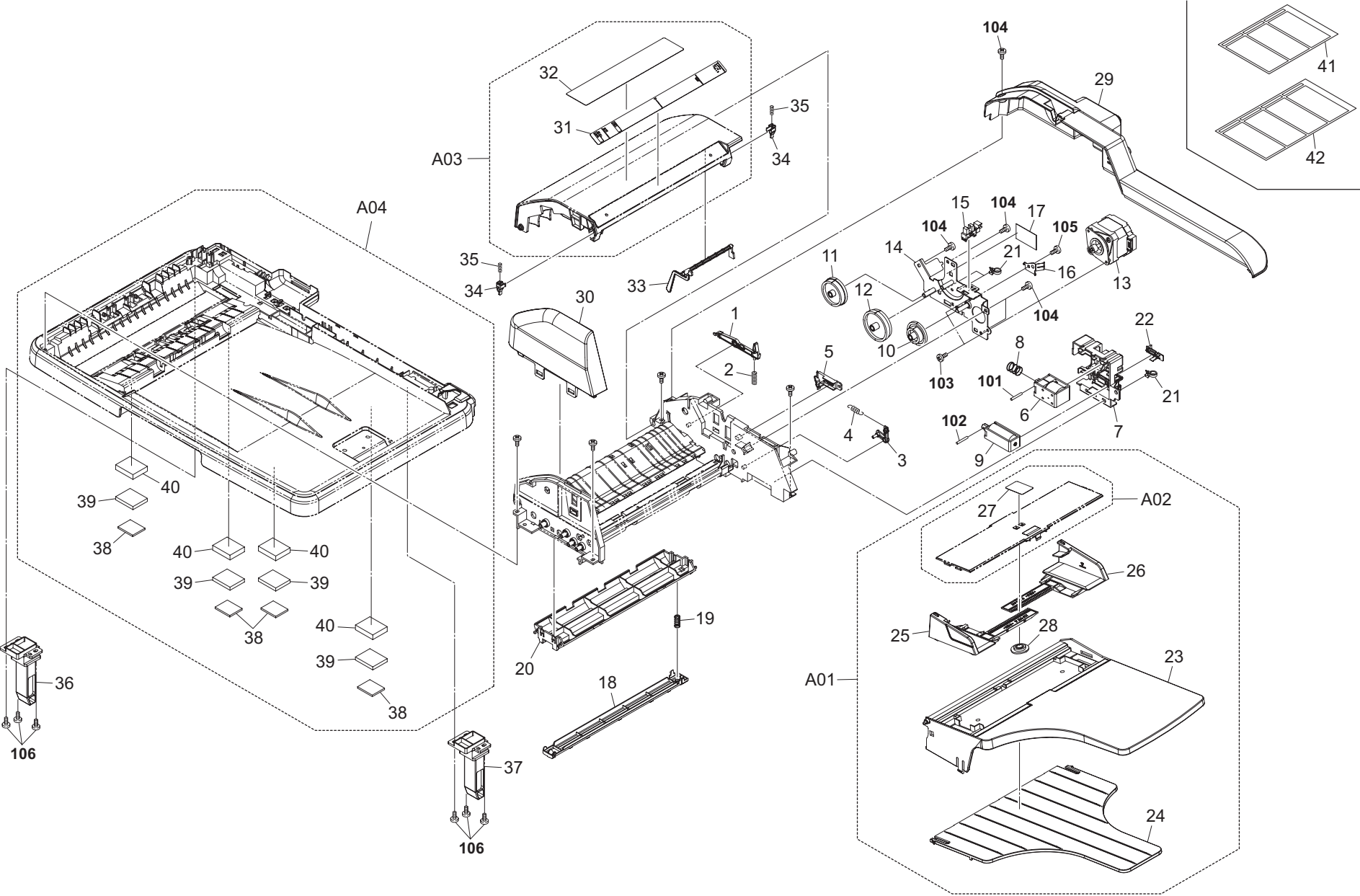


FIG. 2 Document Processor 2

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|   | Ref.<br>No. | Part.No.        | Alternative. | Description                     | Quantity |     |     |
|---|-------------|-----------------|--------------|---------------------------------|----------|-----|-----|
|   |             |                 |              |                                 | 120      | 230 | 240 |
|   | 1           | 303LJ02080      | 3LJ02080     | ACTUATOR PUSH                   | 1        | 1   | 1   |
|   | 2           | 303LJ02060      | 3LJ02060     | SPRING RELEASE                  | 1        | 1   | 1   |
|   | 3           | 303LJ24040      | 3LJ24040     | LEVER SEPARATE                  | 1        | 1   | 1   |
|   | 4           | 3HL10090        | 3HL10090     | SPRING,LF SHIFT GUIDE           | 1        | 1   | 1   |
|   | 5           | 303LJ24050      | 3LJ24050     | LEVER LOOP                      | 1        | 1   | 1   |
| ⊙ | 6           | 303LJ44020      | 3LJ44020     | SOLENOID PRESSURE PULLEY        | 1        | 1   | 1   |
|   | 7           | 303LJ02050      | 3LJ02050     | MOUNT SOLENOID                  | 1        | 1   | 1   |
| ⊙ | 8           | 303HL10200      | 3HL10200     | SPRING LOOP                     | 1        | 1   | 1   |
| ⊙ | 9           | 303LJ44030      | 3LJ44030     | SOLENOID FEED SHIFT             | 1        | 1   | 1   |
| ⊙ | 10          | 303LJ31040      | 3LJ31040     | GEAR Z66S Z70S                  | 1        | 1   | 1   |
| ⊙ | 11          | 303LJ31020      | 3LJ31020     | GEAR Z40S Z61S                  | 1        | 1   | 1   |
| ⊙ | 12          | 303LJ31030      | 3LJ31030     | GEAR Z46S Z79S                  | 1        | 1   | 1   |
| ⊙ | 13          | 303LJ94060      | 3LJ94060     | PARTS MOTOR DP SP               | 1        | 1   | 1   |
|   | 14          | 303LJ31010      | 3LJ31010     | MOUNT DRIVE                     | 1        | 1   | 1   |
|   | 15          | 7NXSG2481+++H01 | NX052600     | SENSOR OPT.                     | 1        | 1   | 1   |
|   | 16          | 303LJ02100      | 3LJ02100     | PLATE EARTH MOTOR               | 1        | 1   | 1   |
|   | 17          | 303LJ24260      | 3LJ24260     | FILM WIRE                       | 1        | 1   | 1   |
|   | 18          | 303LJ02020      | 3LJ02020     | GUIDE READING                   | 1        | 1   | 1   |
|   | 19          | 303LJ02070      | 3LJ02070     | SPRING READING                  | 1        | 1   | 1   |
|   | 20          | 303LJ24130      | 3LJ24130     | BOTTOM CONVEYING                | 1        | 1   | 1   |
|   | 21          | 7YZM410002++H01 | YZ042720     | ACCESS.BAND                     | 3        | 3   | 3   |
|   | 22          | 303LJ24170      | 3LJ24170     | COVER WIRE                      | 1        | 1   | 1   |
| ⊙ | A01         | 303LJ94120      | 3LJ94120     | PARTS TABLE ASSY SP             | 1        | 1   | 1   |
| ⊙ | 23          | *303LJ06010     | 3LJ06010     | TABLE MAIN                      | 1        | 1   | 1   |
| ⊙ | 24          | *303LJ06020     | 3LJ06020     | TABLE SUB                       | 1        | 1   | 1   |
| ⊙ | 25          | *303LJ06030     | 3LJ06030     | FRONT CURSOR                    | 1        | 1   | 1   |
| ⊙ | 26          | *303LJ06040     | 3LJ06040     | REAR CURSOR                     | 1        | 1   | 1   |
| ⊙ | A02         | *303LJ94100     | 3LJ94100     | PARTS COVER CURSOR ASSY SP      | 1        | 1   | 1   |
|   | 27          | **303LJ34020    | 3LJ34020     | LABEL FACE UP                   | 1        | 1   | 1   |
|   | 28          | *5MVG127DN071   | 2A807050     | GEAR CASSETTE /A-49 CASSETTE A4 | 1        | 1   | 1   |
| ⊙ | 29          | 303LJ04020      | 3LJ04020     | COVER REAR                      | 1        | 1   | 1   |
|   | 30          | 303LJ04010      | 3LJ04010     | COVER FRONT                     | 1        | 1   | 1   |
| ⊙ | A03         | 303LJ94080      | 3LJ94080     | PARTS COVER PF ASSY SP          | 1        | 1   | 1   |
|   | 31          | *303LJ34030     | 3LJ34030     | LABEL SIZE DIRECTION            | 1        | 1   | 1   |
|   | 32          | *303LJ34040     | 3LJ34040     | LABEL CAUTION                   | 1        | 1   | 1   |
|   | 33          | 303LJ07050      | 3LJ07050     | ACTUATOR ORIGINAL               | 1        | 1   | 1   |
|   | 34          | 303LJ07060      | 3LJ07060     | LEVER PUSH DU                   | 2        | 2   | 2   |
|   | 35          | 303LJ07070      | 3LJ07070     | SPRING PUSH DU                  | 2        | 2   | 2   |
|   | 36          | 303LJ02030      | 3LJ02030     | HINGE L                         | 1        | 1   | 1   |
|   | 37          | 303LJ02040      | 3LJ02040     | HINGE R                         | 1        | 1   | 1   |
| ⊙ | A04         | 303LJ94070      | 3LJ94070     | PARTS PLATE ORIGINAL SP         | 1        | 1   | 1   |
|   | 38          | *303MX02020     | 3MX02020     | CUSHION ORIGINAL MAT A          | 4        | 4   | 4   |
|   | 39          | *303MX02030     | 3MX02030     | CUSHION ORIGINAL MAT B          | 4        | 4   | 4   |
|   | 40          | *303MX02060     | 3MX02060     | SPONGE ORIGINAL MAT             | 4        | 4   | 4   |
|   | 41          | 303LJ34120      | 3LJ34120     | LABEL CAUTION SET (A)           | 1        | 1   | 1   |
|   | 42          | 303LJ34130      | 3LJ34130     | LABEL CAUTION SET (E)           | 1        | 1   | 1   |

|  | Ref.<br>No. | Part.No.     | Alternative. | Description                    | Quantity |     |     |
|--|-------------|--------------|--------------|--------------------------------|----------|-----|-----|
|  |             |              |              |                                | 120      | 230 | 240 |
|  | 101         | E0130280     | E0130280     | SPRING PIN 3X28(SUS)           |          |     |     |
|  | 102         | 5MBP2020WWLD | E1120200     | SPRING PIN / M2 X 20 SUS-DP XX |          |     |     |
|  | 103         | 7BB000306H   | BB106880     | +BIND M SCREW 3X6              |          |     |     |
|  | 104         | 7BB200308H   | BB105660     | +BIND T.T P SCREW 3X8          |          |     |     |
|  | 105         | 7BB700308H   | BB105600     | +BIND T.T S SCREW 3X8 SR       |          |     |     |
|  | 106         | 7BB202308H   | BB105690     | +TP-FLAT T.T P SCREW 3X8       |          |     |     |

- Parts with "+" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "⊙" indicate regular maintenance parts.

- Parts with "••" are component parts or sub-assembly with "•" appearing immediately above them.

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|   | Part.No.   | Alternative. | Description            | Fig.No. |
|---|------------|--------------|------------------------|---------|
| ⊙ | 29806560   | 29806560     | BUSHING 6              | 1       |
|   | 2BC06520   | 2BC06520     | BUSHING 6,REGISTRATION | 1       |
|   | 302GJ06620 | 2GJ06620     | BUSH 6                 | 1       |
|   | 303HK07051 | 3HK07051     | SHAFT LF               | 1       |
| ⊙ | 303HL10200 | 3HL10200     | SPRING LOOP            | 2       |
| ⊙ | 303JX29160 | 3JX29160     | PULLEY CONVEYING       | 1       |
|   | 303K502070 | 3K502070     | SEAL WIRE              | 1       |
|   | 303K502200 | 3K502200     | ACTUATOR BASE          | 1       |
|   | 303K507060 | 3K507060     | PAD SEPARATION         | 1       |
| ⊙ | 303K507101 | 3K507101     | PAD FRONT SEP          | 1       |
|   | 303LJ02020 | 3LJ02020     | GUIDE READING          | 2       |
|   | 303LJ02030 | 3LJ02030     | HINGE L                | 2       |
|   | 303LJ02040 | 3LJ02040     | HINGE R                | 2       |
|   | 303LJ02050 | 3LJ02050     | MOUNT SOLENOID         | 2       |
|   | 303LJ02060 | 3LJ02060     | SPRING RELEASE         | 2       |
|   | 303LJ02070 | 3LJ02070     | SPRING READING         | 2       |
|   | 303LJ02080 | 3LJ02080     | ACTUATOR PUSH          | 2       |
|   | 303LJ02100 | 3LJ02100     | PLATE EARTH MOTOR      | 2       |
|   | 303LJ02110 | 3LJ02110     | PLATE EARTH SOL        | 1       |
| ⊙ | 303LJ02120 | 3LJ02120     | STOPPER ORIGINAL       | 1       |
|   | 303LJ02150 | 3LJ02150     | LEVER RELEASE          | 1       |
|   | 303LJ02170 | 3LJ02170     | PLUG COVER A           | 1       |
|   | 303LJ02180 | 3LJ02180     | PLUG COVER B           | 1       |
|   | 303LJ02200 | 3LJ02200     | PLATE EARTH PI         | 1       |
|   | 303LJ02220 | 3LJ02220     | PLATE EARTH PWB SUB    | 1       |
|   | 303LJ02240 | 3LJ02240     | SPRING GND A           | 1       |
|   | 303LJ02250 | 3LJ02250     | SPRING GND B           | 1       |
|   | 303LJ02260 | 3LJ02260     | CUSHION GUIDE          | 1       |
|   | 303LJ04010 | 3LJ04010     | COVER FRONT            | 2       |
| ⊙ | 303LJ04020 | 3LJ04020     | COVER REAR             | 2       |
| ⊙ | 303LJ06010 | 3LJ06010     | TABLE MAIN             | 2       |
| ⊙ | 303LJ06020 | 3LJ06020     | TABLE SUB              | 2       |
| ⊙ | 303LJ06030 | 3LJ06030     | FRONT CURSOR           | 2       |
| ⊙ | 303LJ06040 | 3LJ06040     | REAR CURSOR            | 2       |
|   | 303LJ07010 | 3LJ07010     | SHAFT PF               | 1       |
|   | 303LJ07020 | 3LJ07020     | HOLDER LF              | 1       |
|   | 303LJ07030 | 3LJ07030     | MOUNT PAD              | 1       |
|   | 303LJ07050 | 3LJ07050     | ACTUATOR ORIGINAL      | 2       |
|   | 303LJ07060 | 3LJ07060     | LEVER PUSH DU          | 2       |
|   | 303LJ07070 | 3LJ07070     | SPRING PUSH DU         | 2       |
|   | 303LJ07080 | 3LJ07080     | CUSHION SEPARATION     | 1       |
|   | 303LJ07090 | 3LJ07090     | FILM FRONT SEP         | 1       |
|   | 303LJ24040 | 3LJ24040     | LEVER SEPARATE         | 2       |
|   | 303LJ24050 | 3LJ24050     | LEVER LOOP             | 2       |
|   | 303LJ24060 | 3LJ24060     | PLATE EARTH CONVEYING  | 1       |
|   | 303LJ24070 | 3LJ24070     | UPPER GUIDE            | 1       |
|   | 303LJ24080 | 3LJ24080     | ACTUATOR TIMING        | 1       |
|   | 303LJ24090 | 3LJ24090     | SPRING TIMING          | 1       |
|   | 303LJ24100 | 3LJ24100     | GUIDE SEPARATION       | 1       |
|   | 303LJ24110 | 3LJ24110     | SHAFT CONVEYING        | 1       |

|   | Part.No.   | Alternative. | Description                  | Fig.No. |
|---|------------|--------------|------------------------------|---------|
|   | 303LJ24120 | 3LJ24120     | SPRING CONVEYING             | 1       |
|   | 303LJ24130 | 3LJ24130     | BOTTOM CONVEYING             | 2       |
|   | 303LJ24140 | 3LJ24140     | SPRING PAD                   | 1       |
|   | 303LJ24150 | 3LJ24150     | SPRING EXIT                  | 1       |
|   | 303LJ24170 | 3LJ24170     | COVER WIRE                   | 2       |
|   | 303LJ24190 | 3LJ24190     | HOOK PF COVER                | 1       |
|   | 303LJ24210 | 3LJ24210     | FILM CONVEYING               | 1       |
|   | 303LJ24260 | 3LJ24260     | FILM WIRE                    | 2       |
|   | 303LJ28020 | 3LJ28020     | SHAFT EXIT                   | 1       |
|   | 303LJ28030 | 3LJ28030     | PLATE EARTH EXIT             | 1       |
| ⊙ | 303LJ28040 | 3LJ28040     | STATIC ELIMINATOR            | 1       |
|   | 303LJ29010 | 3LJ29010     | GUIDE LOOP                   | 1       |
|   | 303LJ29020 | 3LJ29020     | MOUNT PULLEY LOOP            | 1       |
|   | 303LJ29030 | 3LJ29030     | SHAFT LOOP                   | 1       |
|   | 303LJ29040 | 3LJ29040     | SPRING LOOP PRESSURE         | 1       |
|   | 303LJ29060 | 3LJ29060     | LEVER PRESSURE               | 1       |
|   | 303LJ31010 | 3LJ31010     | MOUNT DRIVE                  | 2       |
| ⊙ | 303LJ31020 | 3LJ31020     | GEAR Z40S Z61S               | 2       |
| ⊙ | 303LJ31030 | 3LJ31030     | GEAR Z46S Z79S               | 2       |
| ⊙ | 303LJ31040 | 3LJ31040     | GEAR Z66S Z70S               | 2       |
| ⊙ | 303LJ31050 | 3LJ31050     | GEAR Z28S                    | 1       |
| ⊙ | 303LJ31060 | 3LJ31060     | GEAR Z32S                    | 1       |
| ⊙ | 303LJ31080 | 3LJ31080     | GEAR Z35S                    | 1       |
| ⊙ | 303LJ31090 | 3LJ31090     | GEAR Z56S                    | 1       |
| ⊙ | 303LJ31100 | 3LJ31100     | GEAR T Z28S                  | 1       |
|   | 303LJ34020 | 3LJ34020     | LABEL FACE UP                | 2       |
|   | 303LJ34030 | 3LJ34030     | LABEL SIZE DIRECTION         | 2       |
|   | 303LJ34040 | 3LJ34040     | LABEL CAUTION                | 2       |
|   | 303LJ34060 | 3LJ34060     | LABEL A                      | 1       |
|   | 303LJ34120 | 3LJ34120     | LABEL CAUTION SET (A)        | 2       |
|   | 303LJ34130 | 3LJ34130     | LABEL CAUTION SET (E)        | 2       |
| ⊙ | 303LJ44020 | 3LJ44020     | SOLENOID PRESSURE PULLEY     | 2       |
| ⊙ | 303LJ44030 | 3LJ44030     | SOLENOID FEED SHIFT          | 2       |
| ⊙ | 303LJ44040 | 3LJ44040     | CLUTCH PAPER FEED            | 1       |
|   | 303LJ46010 | 3LJ46010     | CONN. CORD ASSY INTERFACE    | 1       |
|   | 303LJ46030 | 3LJ46030     | CONN.CORD ASSY TIM SW        | 1       |
|   | 303LJ46040 | 3LJ46040     | CONN. CORD ASSY SOL CL       | 1       |
| ⊙ | 303LJ94010 | 3LJ94010     | PARTS DRIVER PWB ASSY SP     | 1       |
| ⊙ | 303LJ94020 | 3LJ94020     | PARTS ROLLER A CONVEYING SP  | 1       |
| ⊙ | 303LJ94030 | 3LJ94030     | PARTS ROLLER B CONVEYING SP  | 1       |
| ⊙ | 303LJ94040 | 3LJ94040     | PARTS ROLLER EXIT SP         | 1       |
| ⊙ | 303LJ94050 | 3LJ94050     | PARTS GEAR Z46S ONEWAY SP    | 1       |
| ⊙ | 303LJ94060 | 3LJ94060     | PARTS MOTOR DP SP            | 2       |
| ⊙ | 303LJ94070 | 3LJ94070     | PARTS PLATE ORIGINAL SP      | 2       |
| ⊙ | 303LJ94080 | 3LJ94080     | PARTS COVER PF ASSY SP       | 2       |
| ⊙ | 303LJ94100 | 3LJ94100     | PARTS COVER CURSOR ASSY SP   | 2       |
| ⊙ | 303LJ94120 | 3LJ94120     | PARTS TABLE ASSY SP          | 2       |
| ⊙ | 303LJ94130 | 3LJ94130     | PARTS SEPARATION PAD ASSY SP | 1       |
|   | 303MX02020 | 3MX02020     | CUSHION ORIGINAL MAT A       | 2       |
|   | 303MX02030 | 3MX02030     | CUSHION ORIGINAL MAT B       | 2       |

• Parts with "⊙" indicate regular maintenance parts.

|   | Part.No.         | Alternative. | Description                     | Fig.No. |
|---|------------------|--------------|---------------------------------|---------|
| ⊙ | 303MX02060       | 3MX02060     | SPONGE ORIGINAL MAT             | 2       |
| ⊙ | 35322020         | 35322020     | GEAR 20,PAPER FEED DRIVE        | 1       |
| ⊙ | 36211110         | 36211110     | PULLEY,LEADING FEED ADF         | 1       |
| ⊙ | 36211500         | 36211500     | GEAR,LEADING FEED JOINT         | 1       |
| ⊙ | 3BC07130         | 3BC07130     | ONE-WAY CLUTCH 6                | 1       |
| ⊙ | 3BR07040         | 3BR07040     | PULLEY,PAPER FEED               | 1       |
| ⊙ | 3CY07080         | 3CY07080     | BUSHING 6                       | 1       |
| ⊙ | 3H608150         | 3H608150     | SHAFT C PULLEY                  | 1       |
| ⊙ | 3HK07070         | 3HK07070     | GR PF PULLEY                    | 1       |
| ⊙ | 3HK07080         | 3HK07080     | COLLAR S SPRING                 | 1       |
| ⊙ | 3HK07130         | 3HK07130     | STOPPER PF                      | 1       |
| ⊙ | 3HK07140         | 3HK07140     | SPRING LF                       | 1       |
| ⊙ | 3HK07200         | 3HK07200     | GR 18 LF                        | 1       |
| ⊙ | 3HK07240         | 3HK07240     | FRICTION PLATE LF               | 1       |
| ⊙ | 3HK07270         | 3HK07270     | COLLAR PF                       | 1       |
| ⊙ | 3HK07290         | 3HK07290     | WEIGHT PAD                      | 1       |
| ⊙ | 3HK07300         | 3HK07300     | TAPE WEIGHT                     | 1       |
| ⊙ | 3HK08150         | 3HK08150     | SPRING,REGIST                   | 1       |
| ⊙ | 3HK10030         | 3HK10030     | PULLEY EJECT                    | 1       |
| ⊙ | 3HK10060         | 3HK10060     | SPONGE EJECT                    | 1       |
| ⊙ | 3HL10090         | 3HL10090     | SPRING,LF SHIFT GUIDE           | 2       |
| ⊙ | 3HL10140         | 3HL10140     | PULLEY LOOP                     | 1       |
| ⊙ | 5MVG127DN071     | 2A807050     | GEAR CASSETTE /A-49 CASSETTE A4 | 2       |
| ⊙ | 5MVX111DN003     | 2A806250     | RING STOPPER /A-49 FEED A4      | 1       |
| ⊙ | 5MVX111DN007     | 2BT11070     | STOPPER 3 /2BT1107 A4           | 1       |
| ⊙ | 7NXSG2481+++H01  | NX052600     | SENSOR OPT.                     | 1,2     |
| ⊙ | 7YZM410002+++H01 | YZ042720     | ACCESS.BAND                     | 2       |
| ⊙ | M2105010         | M2105010     | NYLON CLAMP 3N,NK-3N            | 1       |

• Parts with "⊙" indicate regular maintenance parts.

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